

5' Quick Connect Turbo Slide

Part Numbers:

03-0031-G

03-0031-B

03-0031-Y



Please inspect and inventory all parts immediately upon accepting delivery. Use the inventory pages in the manual to make sure you have received all necessary parts. The quickest method to get any parts that are missing or damaged is to contact the seller.

 **WARNING**

**CONTINUOUS ADULT SUPERVISION REQUIRED!
STRANGULATION HAZARD**

Never allow children to wear bike or sport helmets when using this playset.

Never allow children to play with ropes, clotheslines, pet leashes, cable, chains or cord-like items when using playset or to attach these items to this playset.

Never allow children to wear loose fitting clothing, ponchos, hoods, scarves, capes, necklaces, flip flops, sandals or items with draw-strings, cords or ties when using this playset.

Failure to prohibit these items increases the risk of serious injury and death to children from entanglement and strangulation

SERIOUS HEAD INJURY HAZARD

Installation over hard surfaces creates a risk of serious injury or death from falls to the ground. Maintain shock absorbing material under and around playset as recommended in the Installation and Operating instructions.

WEIGHT LIMIT: 150 LBS

We recommend that the weight limit must not be exceeded. Failure to adhere to these and other safety guidelines could result in damage to the slide and injury to the users. **This product is recommended for use by children ages 3-10.** This product is intended for residential use only and not intended for use in any public setting.

PLEASE RETAIN ALL INSTRUCTIONS FOR FUTURE REFERENCE. KEEP THEM IN A SAFE PLACE WHERE YOU CAN REFER TO THEM AS NEEDED. CHECK FOR REVISED INSTRUCTIONS WITH THE SELLER SHOULD THE INSTRUCTIONS NOT MATCH THE SLIDE PROPERLY.

Safety Tips:

Observing the following statements and warnings reduces the likelihood of serious or fatal injury.

WARNING: On-site adult supervision is required for children of all ages.

INSTRUCT CHILDREN:

- **DO NOT** walk close to, in front of, or behind slide.
- **DO NOT** jump from swings or other playground equipment in motion.
- **DO NOT** use the equipment in a manner other than intended.
- **ALWAYS** go down slides feet first. **NEVER** slide headfirst.
- **LOOK** before they slide to make sure no one is at the bottom.
- **ALWAYS** slide 1 person (max 150lbs.) at a time. Multiple riders are not permitted.
- **NEVER** run up a slide, as this increases their chances of falling.
- **NEVER** climb when the equipment is wet.
- **NEVER** throw items down the slide.
- **NEVER** slide while carrying items.
- **NEVER** climb on the outside of the slide.
- **CHECK** slide on sunny or hot days ensure it is not so hot it will cause burns. Cool hot slide with a dampened towel and wipe dry prior to use.

Installation/Maintenance Tips:

Good judgment and respect for power tools will greatly reduce the risk of injury. Follow all tool manufacturers' safety guidelines. Always wear eye protection and safety gloves to prevent injury. Two people may be required for lifting and securing of parts. Keep children away from slide during construction. Bolts and screw heads should be checked regularly for tightness. The seller and/or manufacturer shall not be liable for incidental, indirect or consequential damages or injuries that result from the building and/or playing on this slide.

Playgrounds should be inspected on a regular basis. If any of the following conditions are noted, they should be removed, corrected, or repaired immediately to prevent injuries.

- Hardware that is loose, worn or that has protrusions or projections.
- Exposed equipment footings.
- Scattered debris, litter, rocks, or tree roots.
- Splinters, large cracks, and decayed wood components.
- Deterioration and corrosion on structural components, which connect to the ground.
- Missing or damaged equipment components, such as handholds, guardrails, swing seats.
- Check all nuts and bolts frequently during the usage season and tighten as required. (But not so tight that you crack the wood) It is particularly important that this procedure be followed at the beginning of each season.
- Check all coverings for bolts and sharp edges twice monthly during usage season to be certain they are in place. Replace when necessary. It is especially important to do this at the beginning of each new season.
- Rake the playground surface periodically to prevent compaction and maintain appropriate depths.
- Disposal Instructions: When the slide is no longer desired, it should be disassembled and disposed of in such way that no unreasonable hazards will exist at the time the slide is discarded.

PLAYGROUND SURFACING MATERIALS

SECTION 4 OF THE CONSUMER PRODUCT SAFETY COMMISSION'S OUTDOOR HOME PLAYGROUND SAFETY HANDBOOK⁹ <https://www.cpsc.gov/s3fs-public/325.pdf>

Select Protective Surfacing

One of the most important things you can do to reduce the likelihood of serious head injuries is to install shock-absorbing protective surfacing under and around your play equipment. The protective surfacing should be applied to a depth that is suitable for the equipment height in accordance with ASTM Specification F 1292. There are different types of surfacing to choose from; whichever product you select, follow these guidelines:

NOTE: Do not install home playground equipment over concrete, asphalt, or any other hard surface. A fall onto a hard surface can result in serious injury to the equipment user. Grass and dirt are not considered protective surfacing because wear and environmental factors can reduce their shock absorbing effectiveness. Carpeting and thin mats are generally not adequate protective surfacing. Ground level equipment – such as a sandbox, activity wall, playhouse or other equipment that has no elevated play surface – does not need any protective surfacing.

Loose-Fill Materials:

- Maintain a minimum depth of 9 inches of loose-fill materials such as wood mulch/chips, engineered wood fiber (EWF), or shredded/recycled rubber mulch for equipment up to 8 feet high; and 9 inches of sand or pea gravel for equipment up to 5 feet high. NOTE: An initial fill level of 12 inches will compress to about a 9-inch depth of surfacing over time. The surfacing will also compact, displace, and settle, and should be periodically refilled to maintain at least a 9-inch depth.
- Use a minimum of 6 inches of protective surfacing for play equipment less than 4 feet in height. If maintained properly, this should be adequate. (At depths less than 6 inches, the protective material is too easily displaced or compacted.)
- Use containment, such as digging out around the perimeter and/or lining the perimeter with landscape edging. Don't forget to account for water drainage. U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline :1-800-638-2772
- Check and maintain the depth of the loose-fill surfacing material. To maintain the right amount of loose-fill materials, mark the correct level on play equipment support posts. That way you can easily see when to replenish and/or redistribute the surfacing.
- Do not** install loose fill surfacing over hard surfaces such as concrete or asphalt.

Poured-In-Place Surfaces or Pre-Manufactured Rubber Tiles:

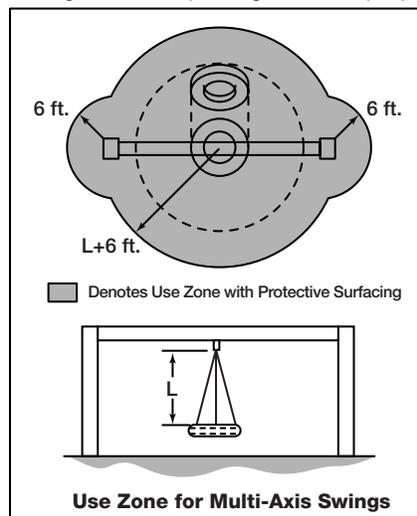
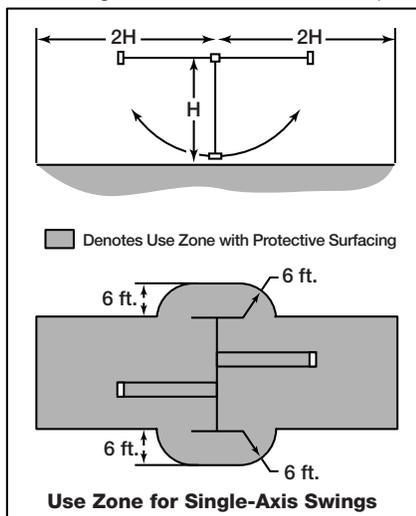
You may be interested in using surfacing other than loose-fill materials – like rubber tiles or poured-in-place surfaces.

- Installations of these surfaces generally require a professional and are not "do-it-yourself" projects.
- Review surface specifications before purchasing this type of surfacing. Ask the installer/manufacture for a report showing that the product has been tested to the following safety standard: ASTM F 1292 Standard Specification for Impact Attenuation of Surfacing Materials within the Use Zone of Playground Equipment. This report should show the specific height for which the surface is intended to protect against serious head injury. This height should be equal to or greater than the fall height – vertical distance between a designated play surface (elevated surface for standing, sitting, or climbing) and the protective surfacing below – of your play equipment.
- Check the protective surfacing frequently for wear.

Placement

Proper placement and maintenance of protective surfacing is essential. Be sure to

- Extend surfacing at least 6 feet from the equipment in all directions.
- For to-fro swings, extend protective surfacing in front of and behind the swing to a distance equal to twice the height of the top bar from which the swing is suspended.
- For tire swings, extend surfacing in a circle whose radius is equal to the height of the suspending chain or rope, plus 6 feet in all directions.



⁹ This information has been extracted from the CPSC publications "Playground Surfacing—Technical Information Guide" and "Handbook for Public Playground Safety." Copies of these reports can be obtained by sending a postcard to the: Office of Public Affairs, U.S. Consumer Product Safety Commission, Washington, D.C., 20207 or call the toll-free hotline: 1-800-638-2772

General Info to Review Before Installation

- Depending on your experience, assembly of the slide can take as little as 1-1/2 hours up to 2 hours, after inventory of parts; therefore, we recommend you set aside at least 2 hours for assembly.
- Identify all of the parts for your slide. Empty the box and lay out the parts so you can see them. This instruction book will have detailed drawings that will make it easy for you to recognize individual parts.
- After everything is laid out, check carefully to ensure all parts are present. Make sure there are no broken pieces.
- Find an area to sort your hardware. It is best to open the hardware on a solid surface so that you do not lose any pieces in the grass. This will save time and familiarize you with all the different pieces in the hardware bag.
- After familiarizing yourself with all of the components, read all instructions thoroughly. Reading instructions after you have studied the parts will help you understand the installation process, and help to eliminate unnecessary mistakes.
- Pay close attention to the diameter and length of each bolt and screw.
- Never tighten hardware completely at first. It helps to have some adjustment for bolt alignment while you are attaching parts together. After everything is square, tighten each joint.
- After you complete installation, make sure every bolt, screw, and nut is tight, and the slide is secured to the play set.
- Wood will expand and contract with the seasons. Check all bolt connections seasonally.
- Place the slide on level ground, not less than 6 feet from any structure or obstruction such as a fence, garage, house, overhanging branches, laundry lines, or electrical wires.

REQUIRED TOOL LIST:

- ___ Standard or Cordless Drill with clutch feature for driving screws
- ___ Drill Bit, 1/8", 1/4"
- ___ 9/16" Wrench and Socket (custom fort applications only) if using 3/8" lag screws
- ___ 9/16" Deep Well Socket (custom fort applications only) if using 3/8" lag screws
- ___ 5/8" open end wrench
- ___ Tape Measure
- ___ Extension Cord (if using standard drill or electric saw)
- ___ Pencil
- ___ Shovel
- ___ Saw (Hand Saw or Circular Saw) for custom fort applications only.
- ___ Speed Square or Carpenter Square

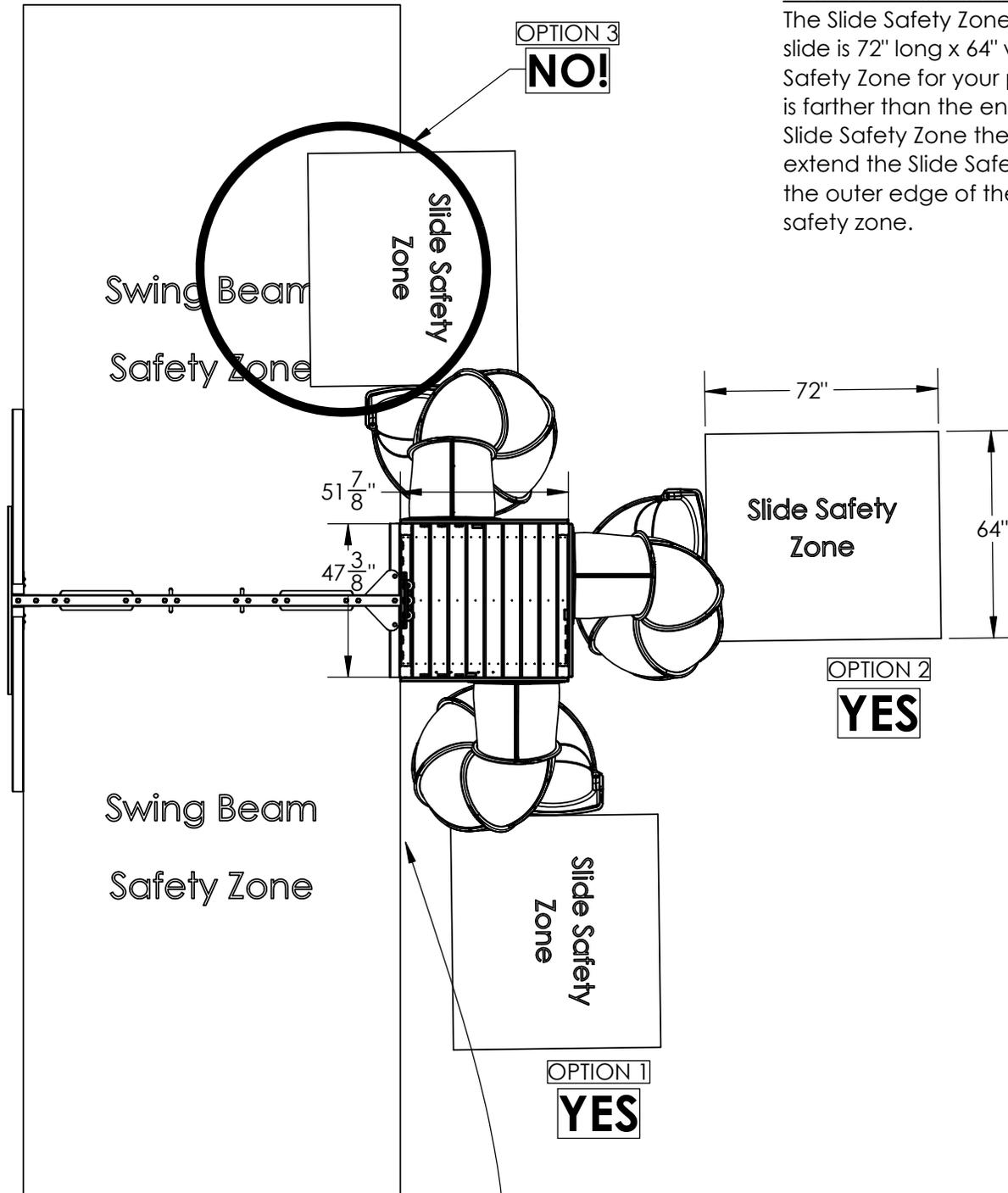
Tube Slide Placement QC Turbo for Custom Applications

Below is a picture of a generic tower showing placement of the tube slide on all three available sides. You may not overlap safety zones. The slide itself may not occupy the swing beam safety zone. That is why Option 3 says "NO" beside it.

If you purchased a playset and are using these directions to construct your slide then these are NOT instructions to change the location of your slide on the playset. Follow the placement directions for your playset to attach it to the playset.

A note on the Slide Safety Zone:

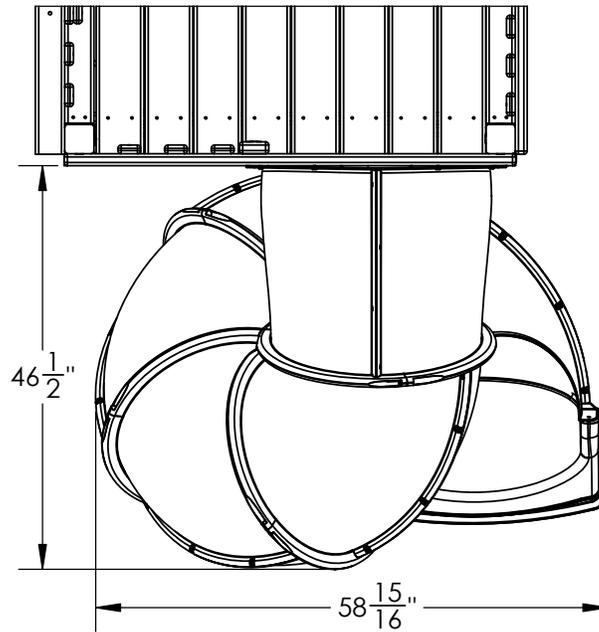
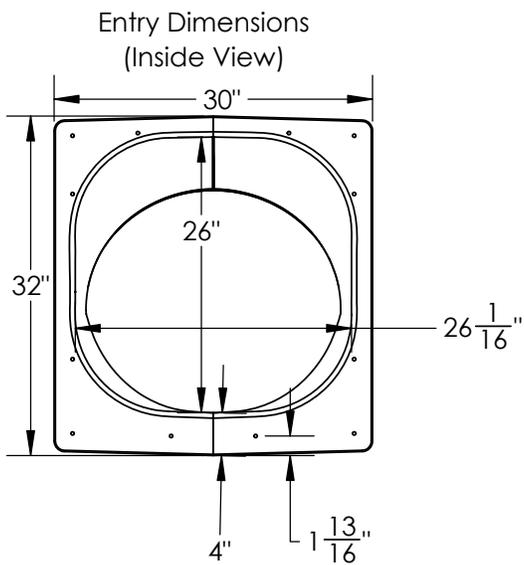
The Slide Safety Zone for this slide is 72" long x 64" wide. If the Safety Zone for your playset is farther than the end of the Slide Safety Zone then you must extend the Slide Safety Zone to the outer edge of the playset safety zone.



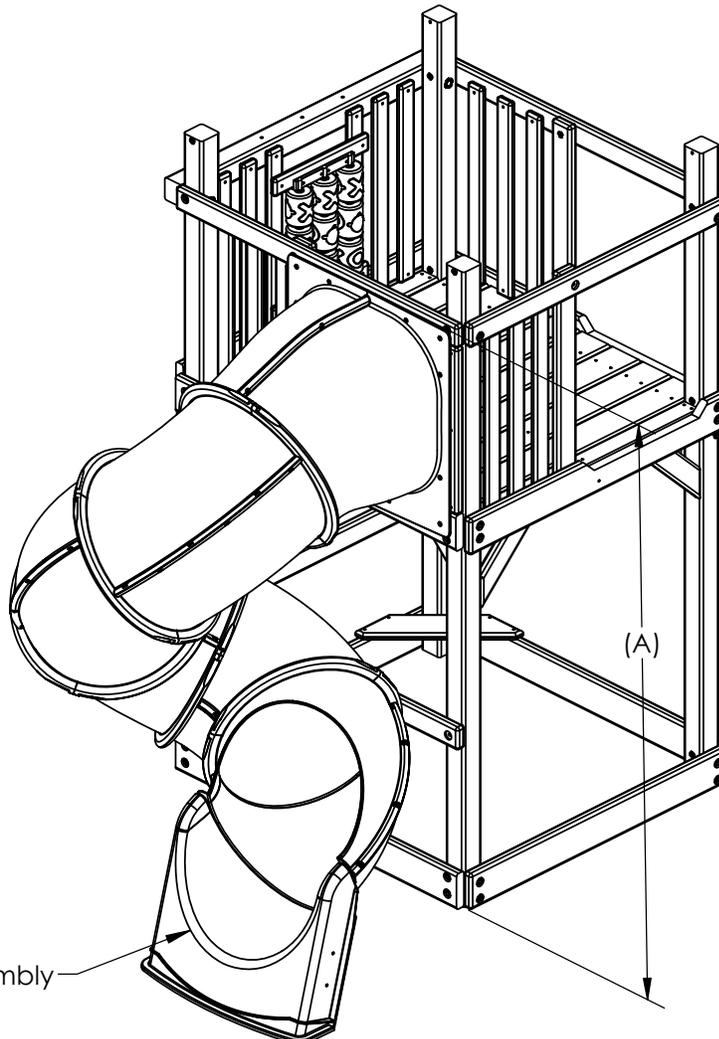
If you are installing the slide onto a custom playset then the deck width could be narrower than 51-7/8". In that case the tube slide would protrude into the swing beam safety zone. That is not acceptable.

NOTE:
This diagram is based upon a 51-7/8" x 47-3/8" deck.

Tube Slide Dimensions



	Slide Height (A)
Lowest Setting	87-1/2"
Middle Setting	89-3/4"
Highest Setting	91-3/4"

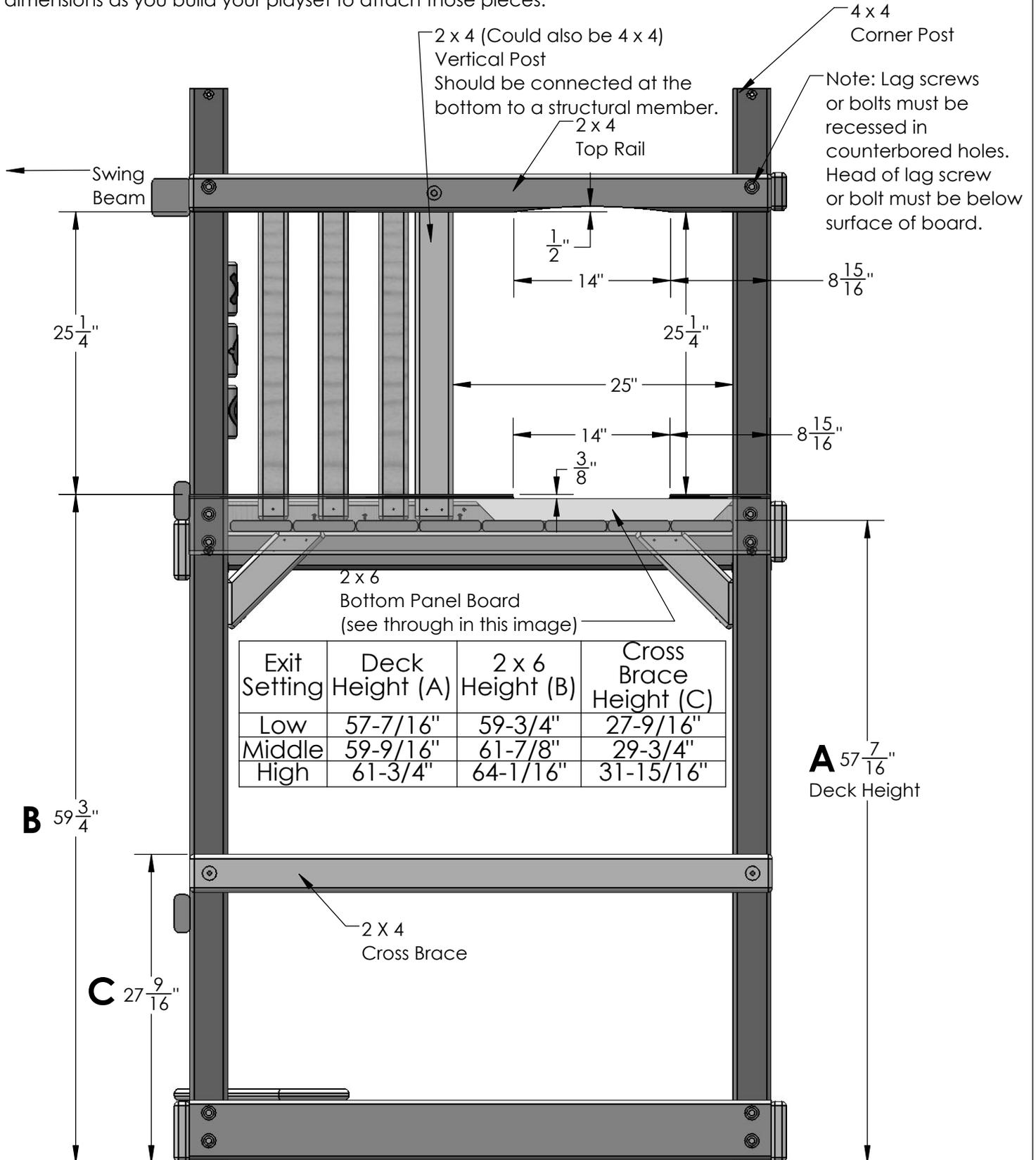


This tube slide features an adjustable Exit Assembly that has a Low, Middle and High feature. This feature enables a custom playset builder to construct the playset with a deck height ranging from 57-7/16 up to 63-7/8"

Custom Framing Dimensions

If you purchased a playset that came with this slide then refer to your manual regarding the framing of your playset. This step is intended for those who are constructing a custom playset of their own design. While this may not cover the exact details of your design it may be used as a general guideline for the installation. Since construction methods and designs vary we cannot cover every single way to frame the playset to attach the slide.

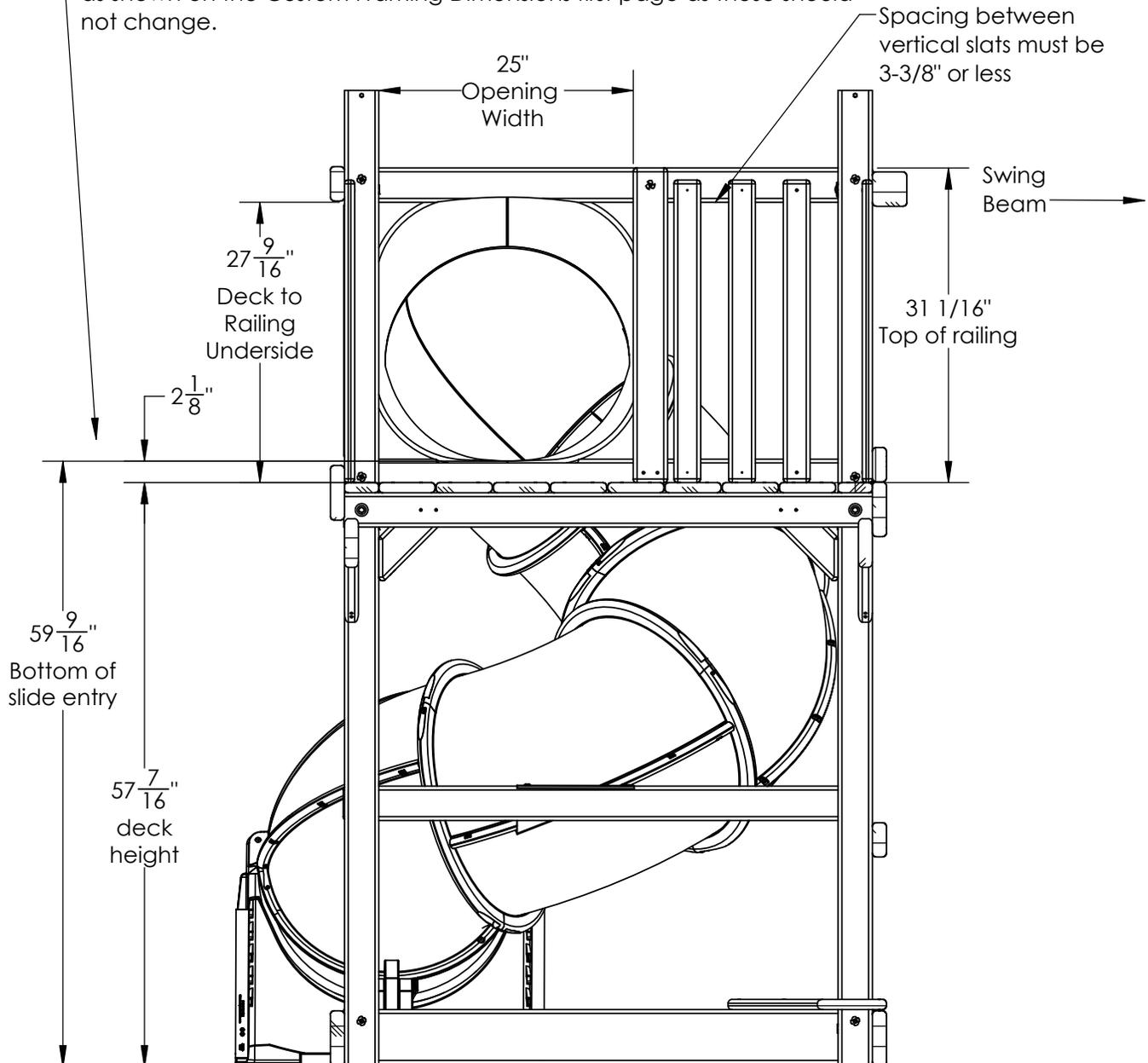
Custom playset designers please select a deck height (A) from the table below and then use the (B) and (C) dimensions as you build your playset to attach those pieces.



Custom Framing Dimensions (Exit Setting - LOW)

Custom playset builders this is the "inside view" of the slide as if the rider is about to go down the slide from the deck level. Note that the railing in the configuration is about 31" high. By playset safety rules this railing with vertical slats has to be 27" or higher. If you decide to raise your deck up level with to the slide entry bottom then this railing height will decrease from 31-1/16" as shown to 28-15/16". So you will still be in compliance with safety rules. For more information on playset safety rules visit the link on the Playset Surfacing Recommendations page in the beginning of this manual.

Note: for this Exit Setting the deck could go from 57-7/16 up to 59-9/16 for a custom application. Follow the locations for the 2 x 4 and the 2 x 6 as shown on the Custom Framing Dimensions first page as those should not change.

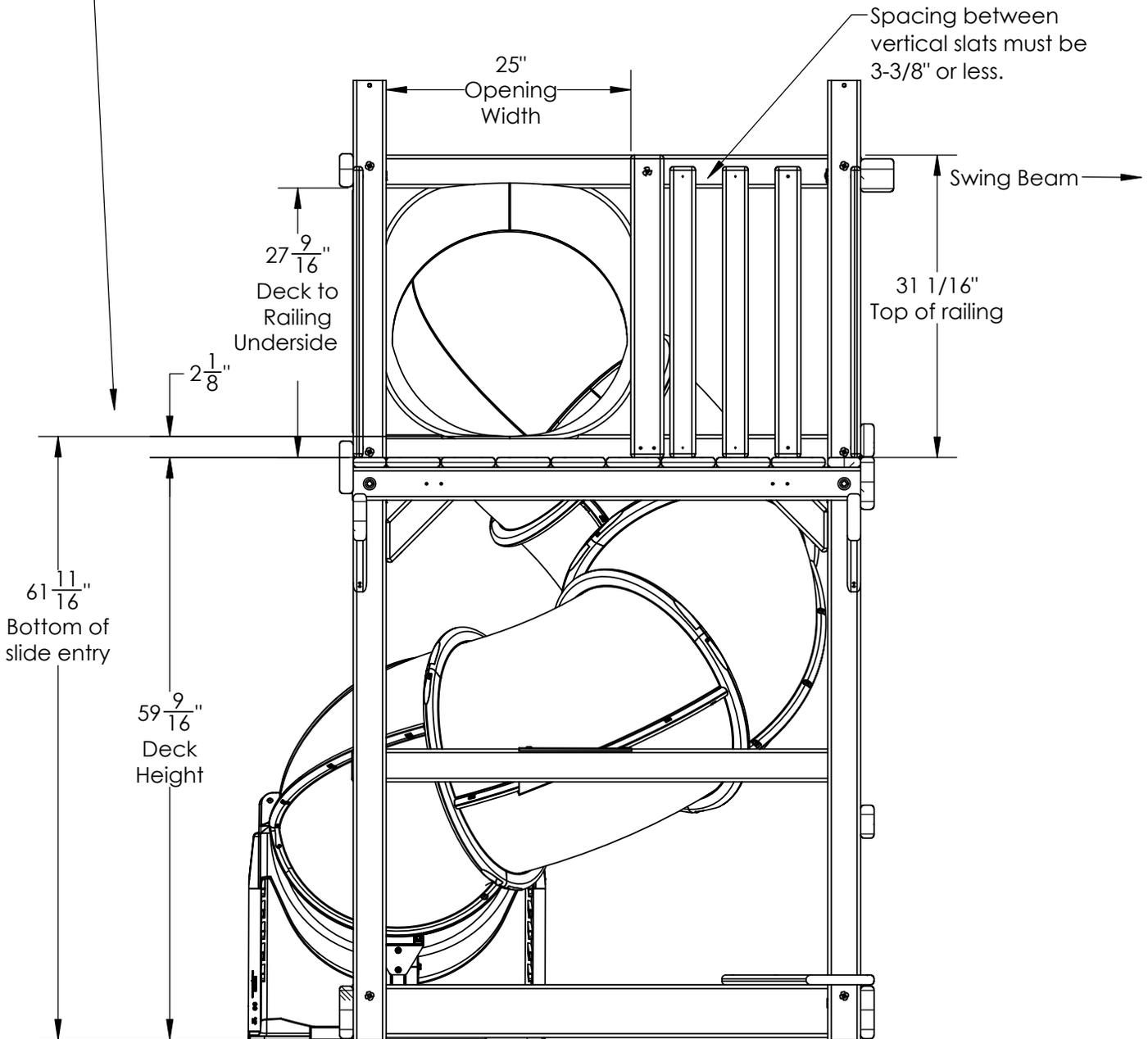


NOTE: FALL HEIGHT FOR LOW EXIT SETTING = 57-1/2" TO 59-1/2".

Custom Framing Dimensions (Exit Setting - Middle)

Custom playset builders this is the "inside view" of the slide as if the rider is about to go down the slide from the deck level. Note that the railing in the configuration is about 31" high. By playset safety rules this railing with vertical slats has to be 27" or higher. If you decide to raise your deck up level with to the slide entry bottom then this railing height will decrease from 31-1/16" as shown to 28-15/16". So you will still be in compliance with safety rules. For more information on playset safety rules visit the link on the Playset Surfacing Recommendations page in the beginning of this manual.

Note: for this Exit Setting the deck could go from 59-9/16" up to 61-11/16" for a custom application. Follow the locations for the 2 x 4 and the 2 x 6 as shown on the Custom Framing Dimensions first page as those should not change.

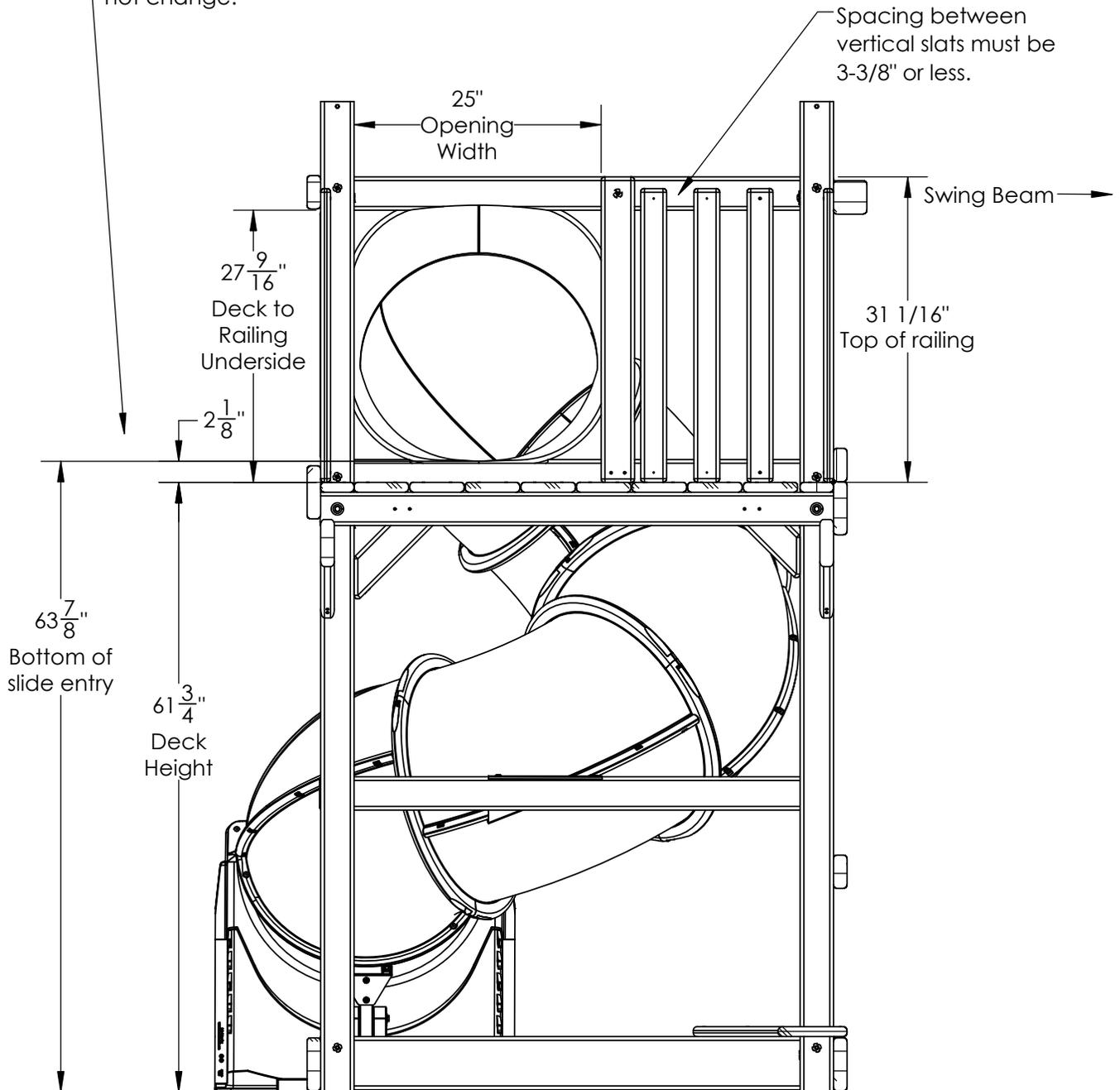


NOTE: FALL HEIGHT FOR MIDDLE EXIT SETTING = 59-1/2" TO 61-1/2".

Custom Framing Dimensions (Exit Setting - High)

Custom playset builders this is the "inside view" of the slide as if the rider is about to go down the slide from the deck level. Note that the railing in the configuration is about 31" high. By playset safety rules this railing with vertical slats has to be 27" or higher. If you decide to raise your deck up level with to the slide entry bottom then this railing height will decrease from 31-1/16" as shown to 28-15/16". So you will still be in compliance with safety rules. For more information on playset safety rules visit the link on the Playset Surfacing Recommendations page in the beginning of this manual.

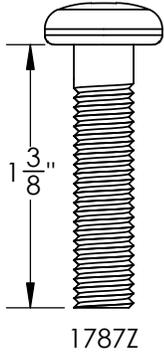
Note: for this Exit Setting the deck could go from 61-3/4" to 63-7/8" for a custom application. Follow the locations for the 2 x 4 and the 2 x 6 as shown on the Custom Framing Dimensions first page as those should not change.



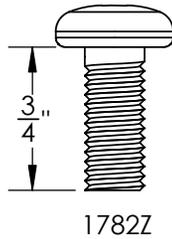
NOTE: FALL HEIGHT FOR HIGH EXIT SETTING = 61-3/4" TO 63-3/4".

11-2016
 5' Quick Connect Slide
 Hardware Kit
 4/27/2023 JH REV E

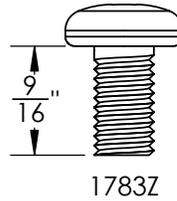
5/16-18 x 1-3/8"
 Pan Head Bolt
 Square Drive
 QTY: 17



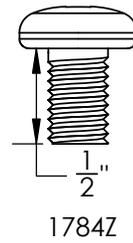
5/16-18 x 3/4"
 Pan Head Bolt
 Square Drive
 QTY: 3



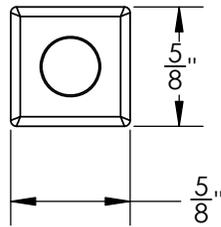
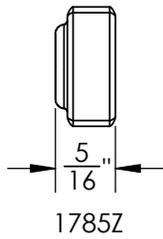
5/16-18 x 9/16"
 Pan Head Bolt
 Square Drive
 QTY: 45



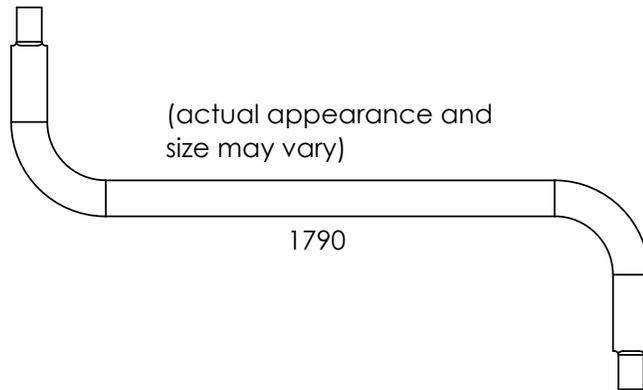
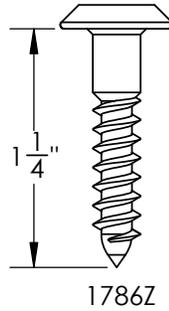
5/16-18 x 1/2"
 Pan Head Bolt
 Square Drive
 QTY: 50



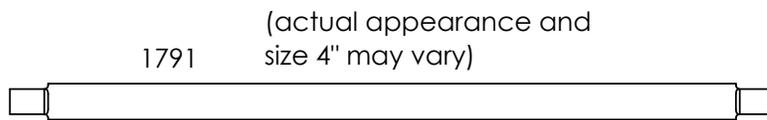
5/16-18 x 5/16" thick
 Square lock nut
 QTY: 45



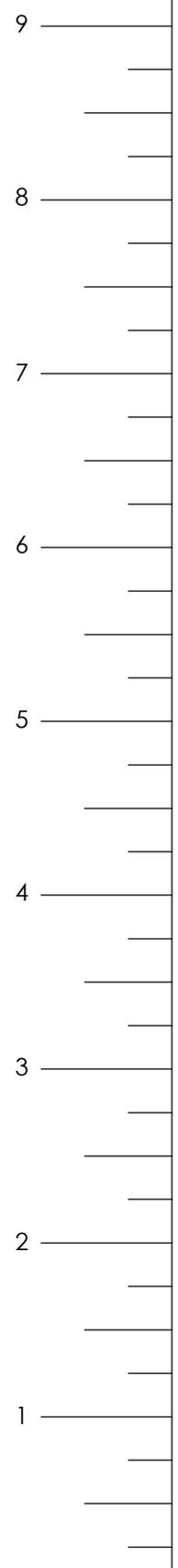
1/4" x 1-1/4"L
 Wafer head
 Lag Screw
 Square Drive
 QTY: 18



#3 Square Drive
 Double Ended
 Wrench
 QTY: 1



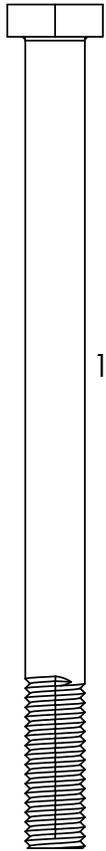
#3 Square Drive
 Double Ended Bit
 QTY: 1



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

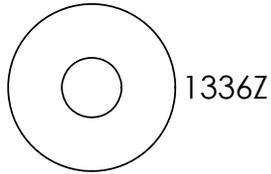
11-2017
Exit Support
Hardware
3-14-2023 JH REV B

5/16" X 4-1/4"
HEX BOLT
QTY: 1



1733Z

5/16" WASHER
QTY: 1



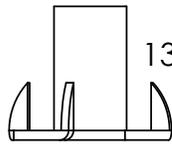
1336Z

5/16" LOCK WASHER
QTY: 1



1332Z

5/16" T-NUT
QTY: 1



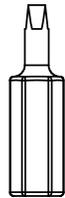
1381Z

#8X 2-1/4"
WOOD SCREW
QTY: 8

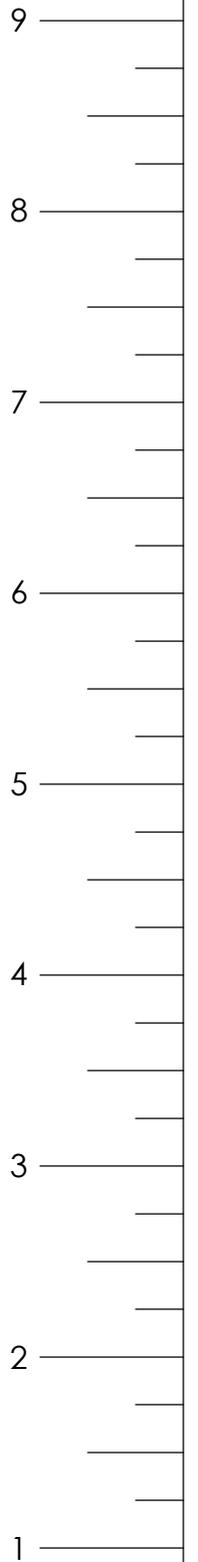


1723Z

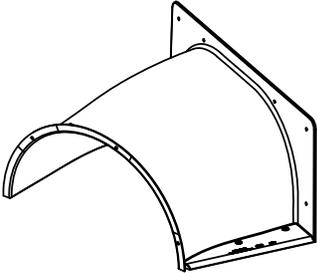
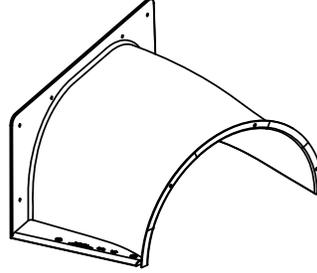
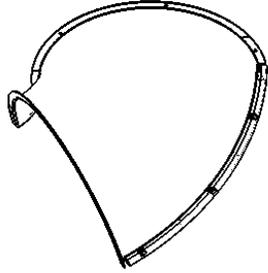
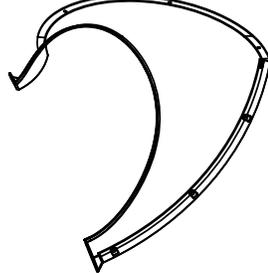
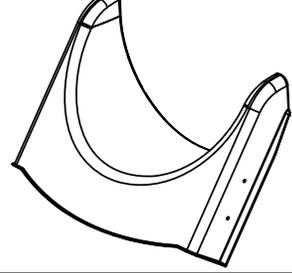
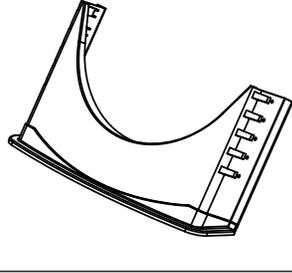
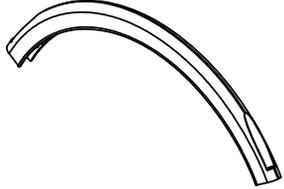
#2 Square
Drive Bit
QTY: 1

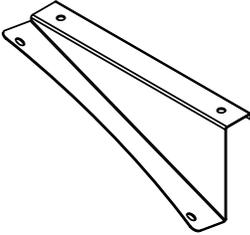
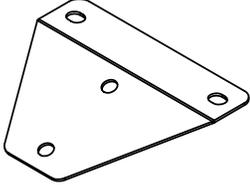
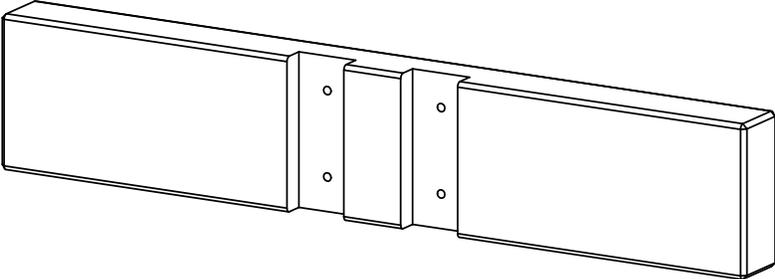
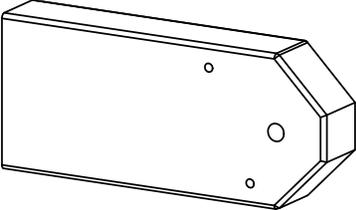
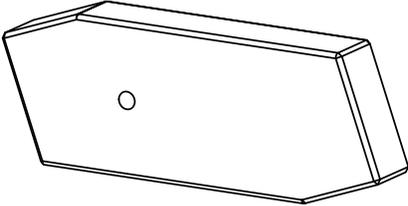


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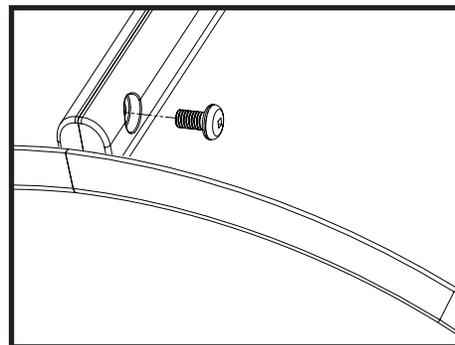
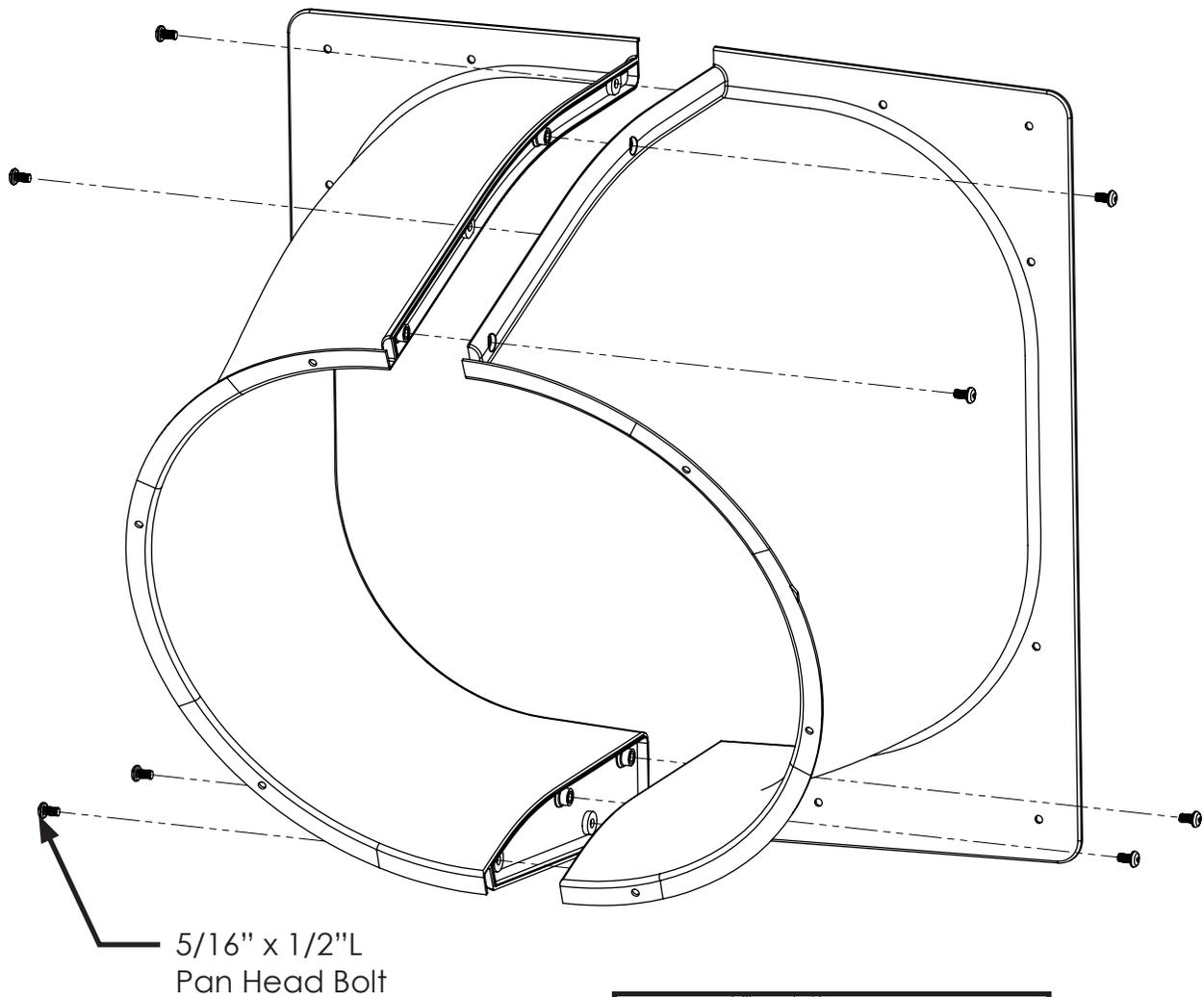
USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

PICTURE	DESCRIPTION	QTY.
	Entrance Section (Right Side) 03-0040	1
	Entrance Section (Left Side) 03-0041	1
	Elbow Section 03-0042	9
	Exit Elbow Section 03-0043	1
	Exit Section 03-0044	1
	Exit Base 03-0045	1
	Clamp Ring Section 03-0046	15

PICTURE	DESCRIPTION	QTY.
	Slide Mount Bracket 11-5030	1
	Exit Support Bracket 11-5031	1
	Exit Support Base 2-4-1800-B	1
	Exit Support Side Post 2-4-078-SP	2
	Exit Support Center Post 2-4-089-CP	1
<p>(NOT SHOWN - SEE PREVIOUS PAGES IN MANUAL FOR LISTS)</p>	11-2016 Slide Hardware 11-2017 Exit Support Hardware	1 1
<p>(NOT SHOWN)</p>	51-1114 Slide Instruction Manual	1

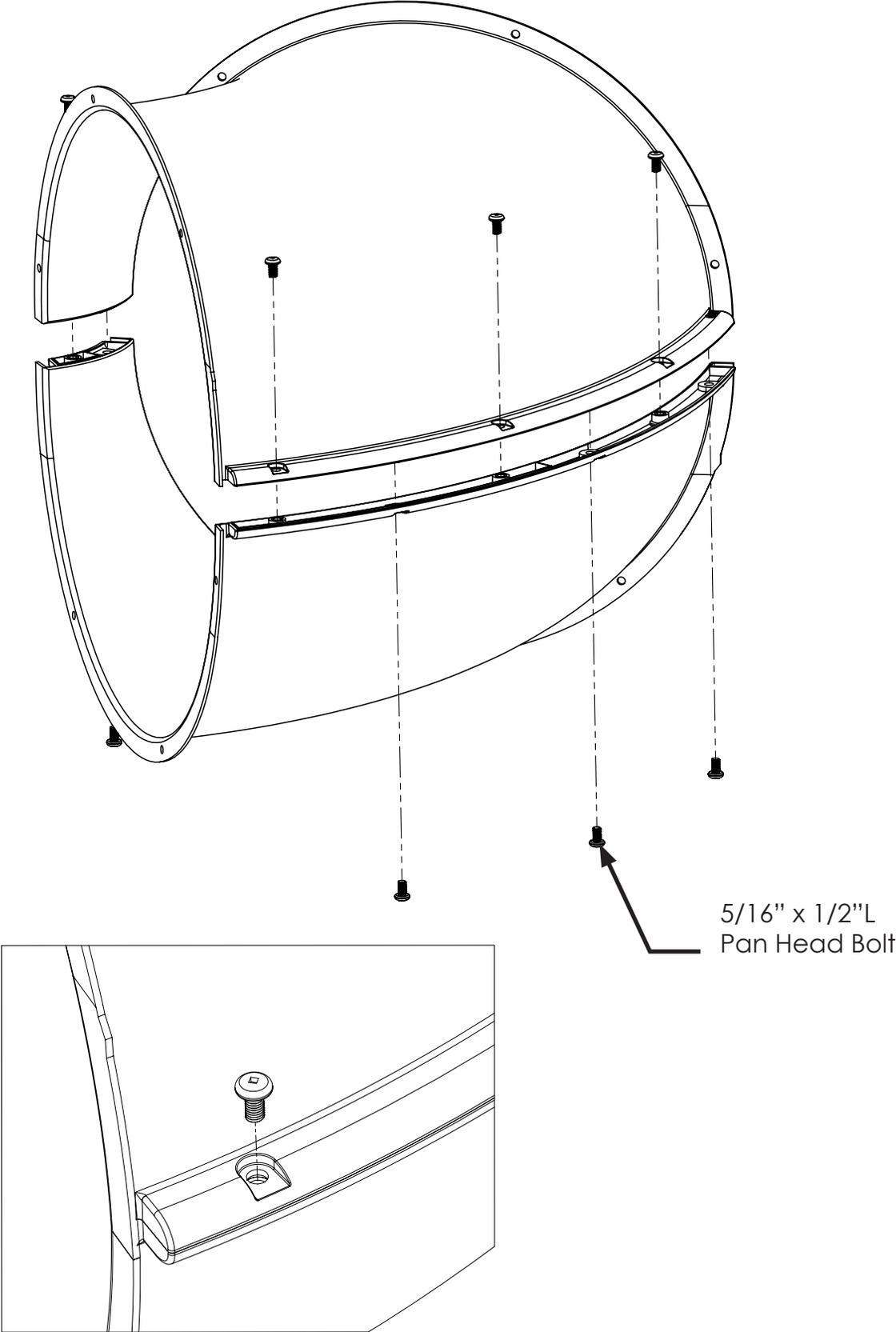
STEP 1: Entrance Assembly

Fasten Entrance Section (Right Side) to Entrance Section (Left Side) with eight 5/16" x 1/2"L Pan Head bolts. Note all 1/2"L bolts will have a blue stripe on the threads. This is a locking compound so the bolts will not come loose.



STEP 2: Elbow Assembly

Fasten Elbow Sections together with eight 5/16" x 1/2"L Pan Head bolts. Assemble 3 Elbows total in this step.



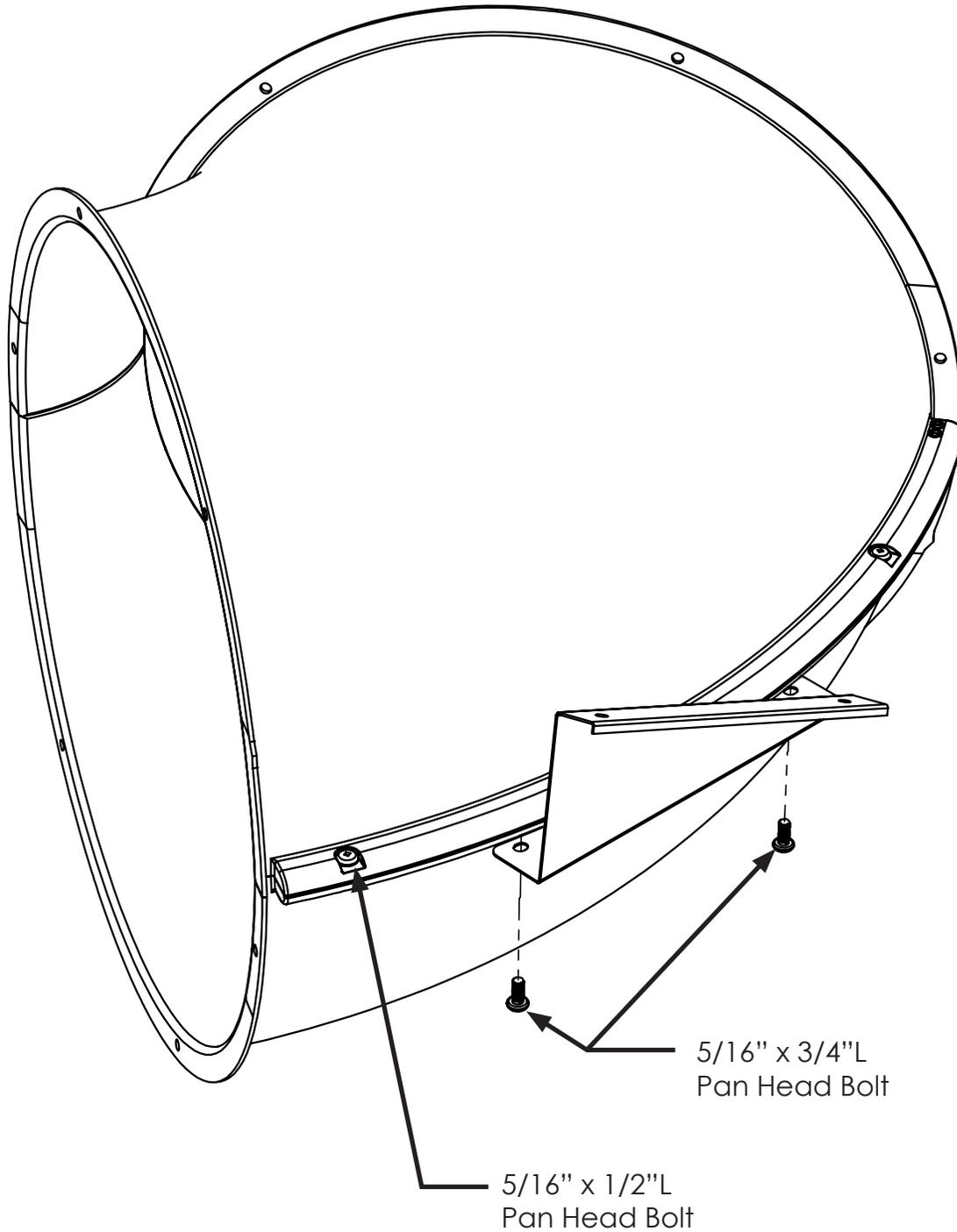
STEP 3: Elbow/Slide Mount Bracket Assembly

Fasten Elbow Sections together with six 5/16" x 1/2"L Pan Head bolts.

Fasten Slide Mount Bracket to Elbow with two 5/16" x 3/4"L Pan Head Bolts.

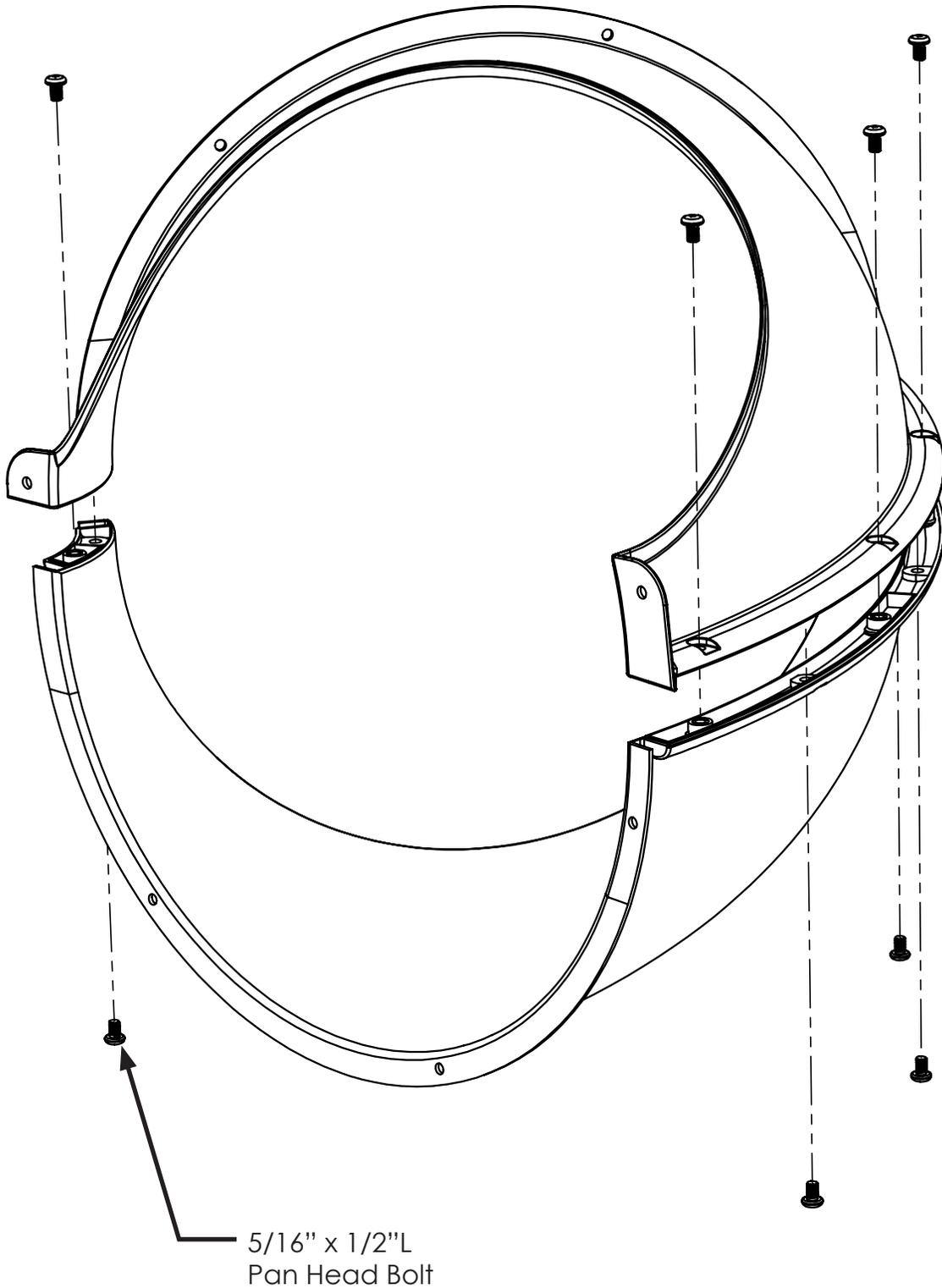
Note all 1/2"L and 3/4"L bolts will have a blue stripe on the threads. This is a locking compound so the bolts will not come loose.

Assemble 1 Elbow in this step.



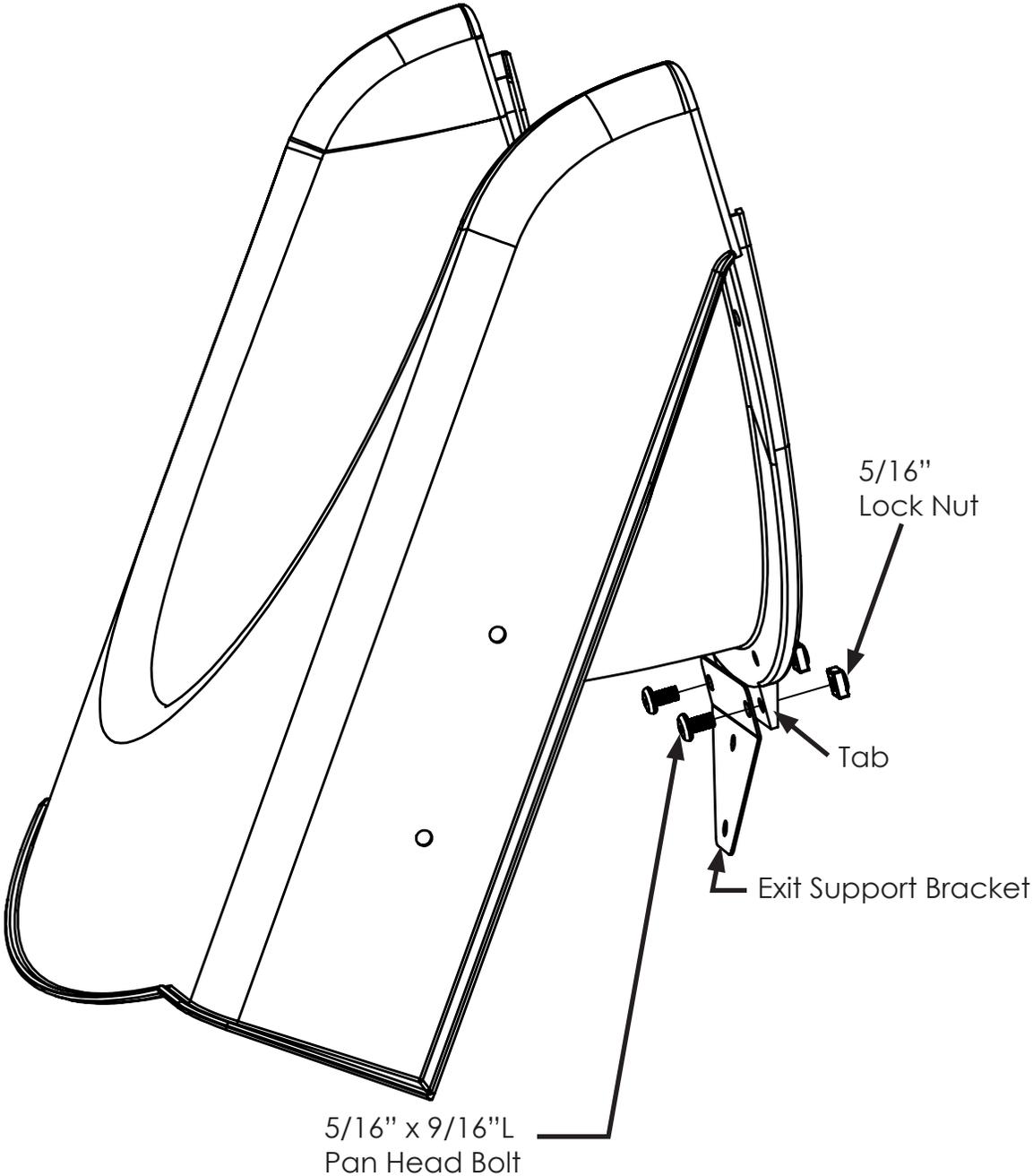
STEP 4: Exit Elbow Assembly

Fasten Elbow Section and Exit Elbow Section together with eight 5/16" x 1/2"L Pan Head bolts. Assemble 1 Elbow in this step.



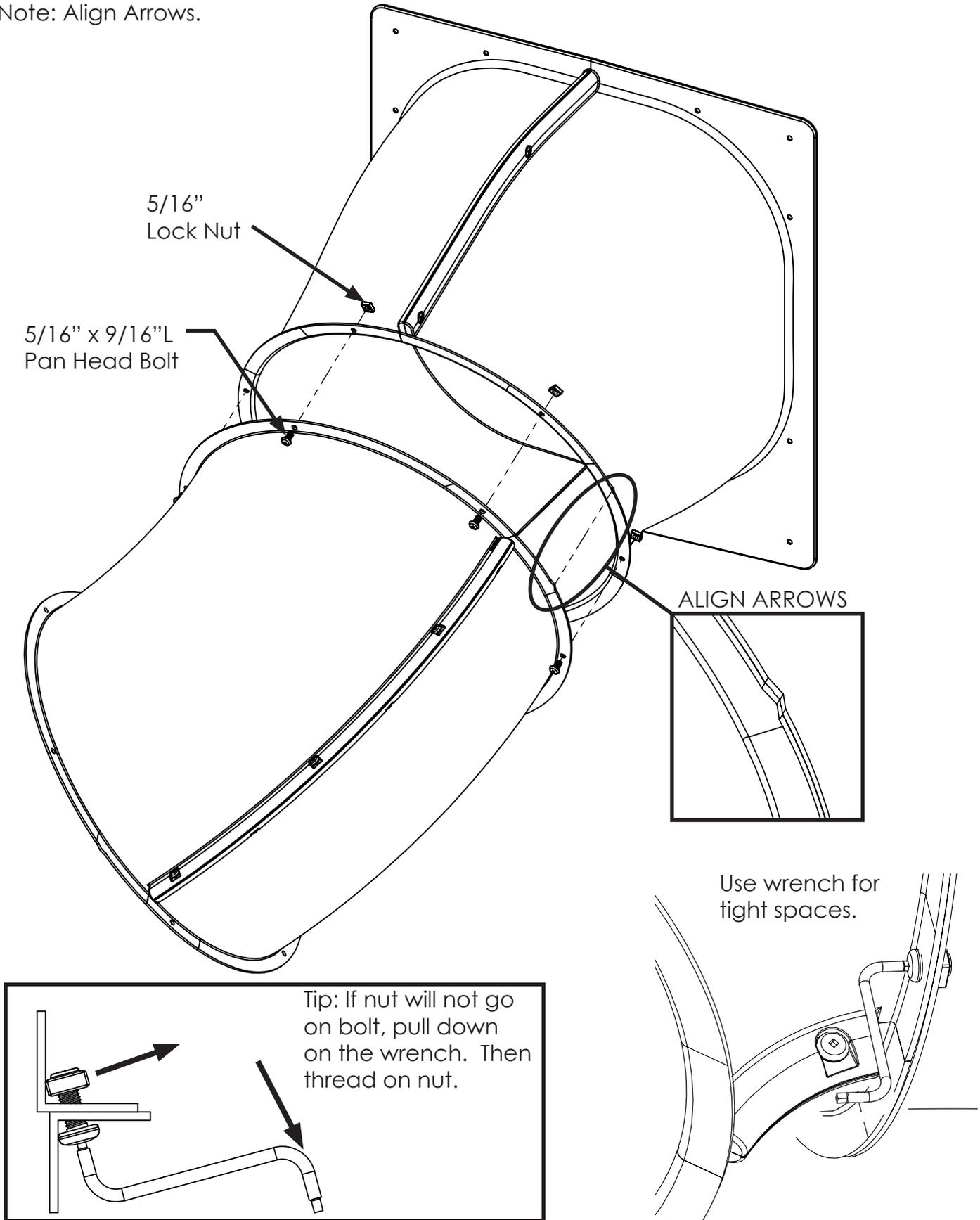
STEP 5: Exit Section/Exit Support Bracket

Fasten the tab on the bottom of the Exit Section to the Exit Support Bracket with two 5/16" x 9/16" L Pan Head bolts and two 5/16" lock nuts.



STEP 6: Entrance to 1st Elbow

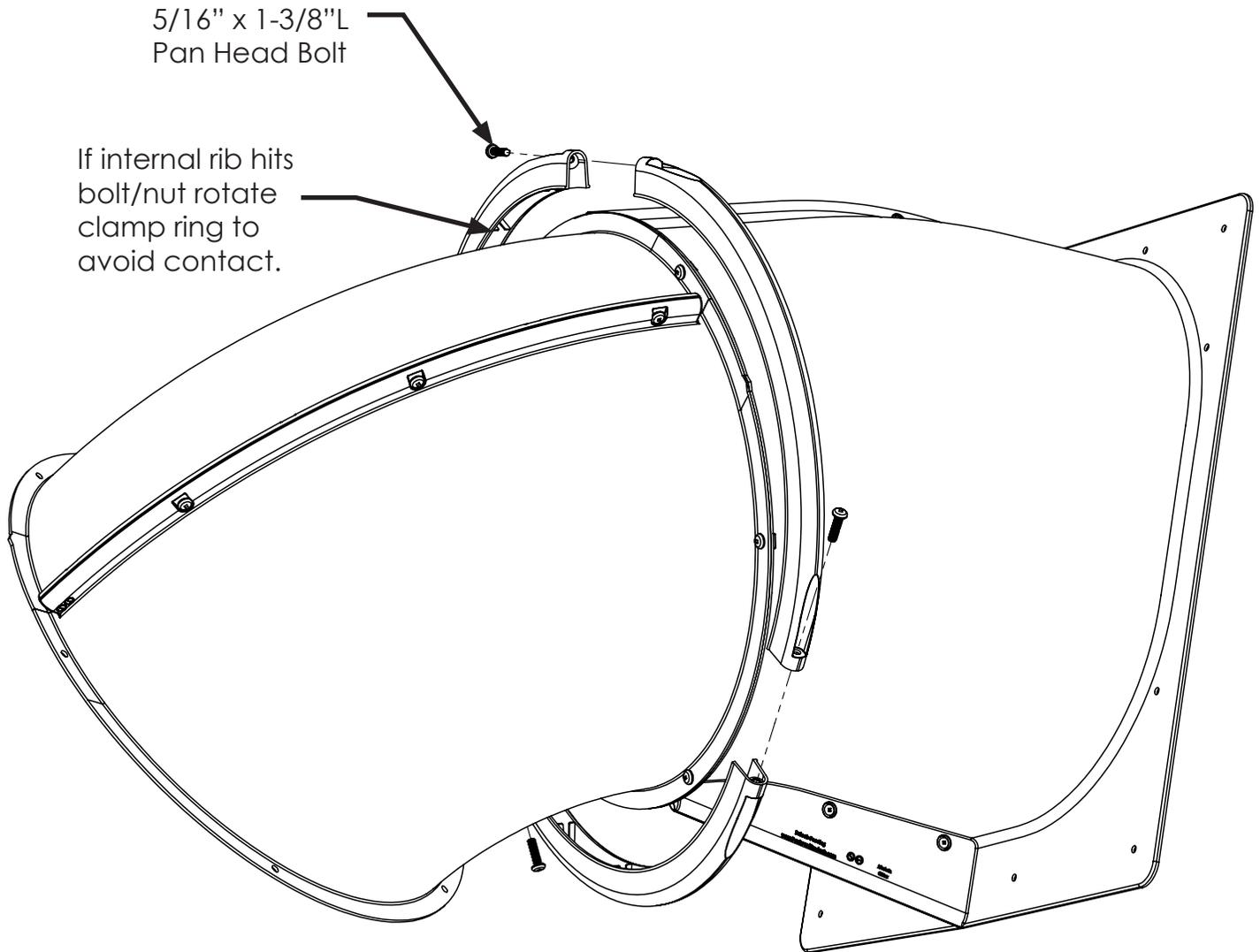
Fasten the Entrance to the Elbow with six 5/16" x 9/16" L Pan Head bolts and six 5/16" lock nuts. Tip: hold the bolt with the wrench provided. Use a 5/8" wrench to tighten nut. Note: Align Arrows.



STEP 7: 1st Clamp Ring

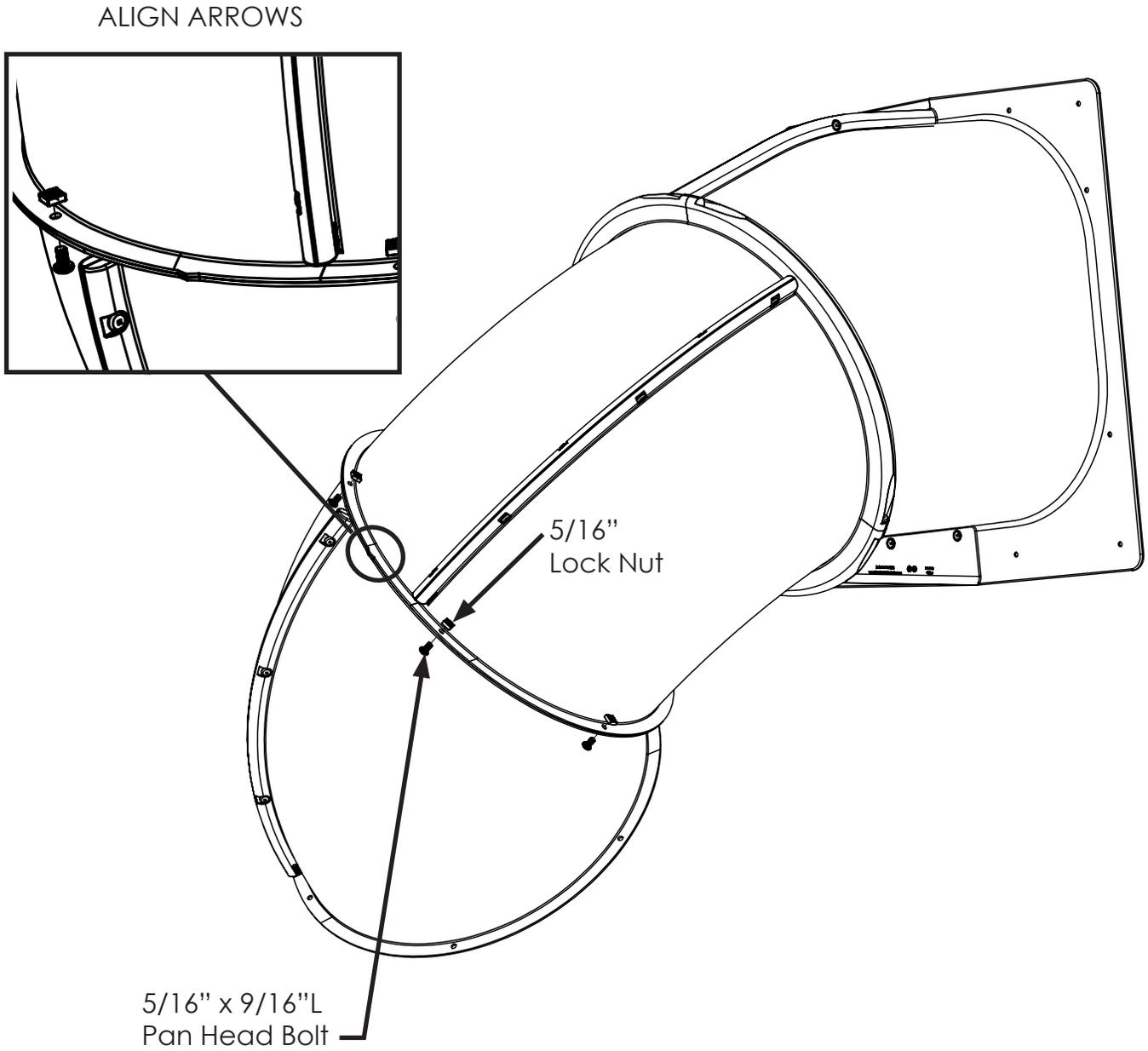
Fasten three Clamp Ring sections together over the intersection with three 5/16" x 1-3/8" L Pan Head bolts. Partially thread each bolt into the next clamp ring. When all bolts are partially installed tighten all three bolts.

Note all 1-3/8"L bolts will have a blue stripe on the threads. This is a locking compound so the bolts will not come loose.



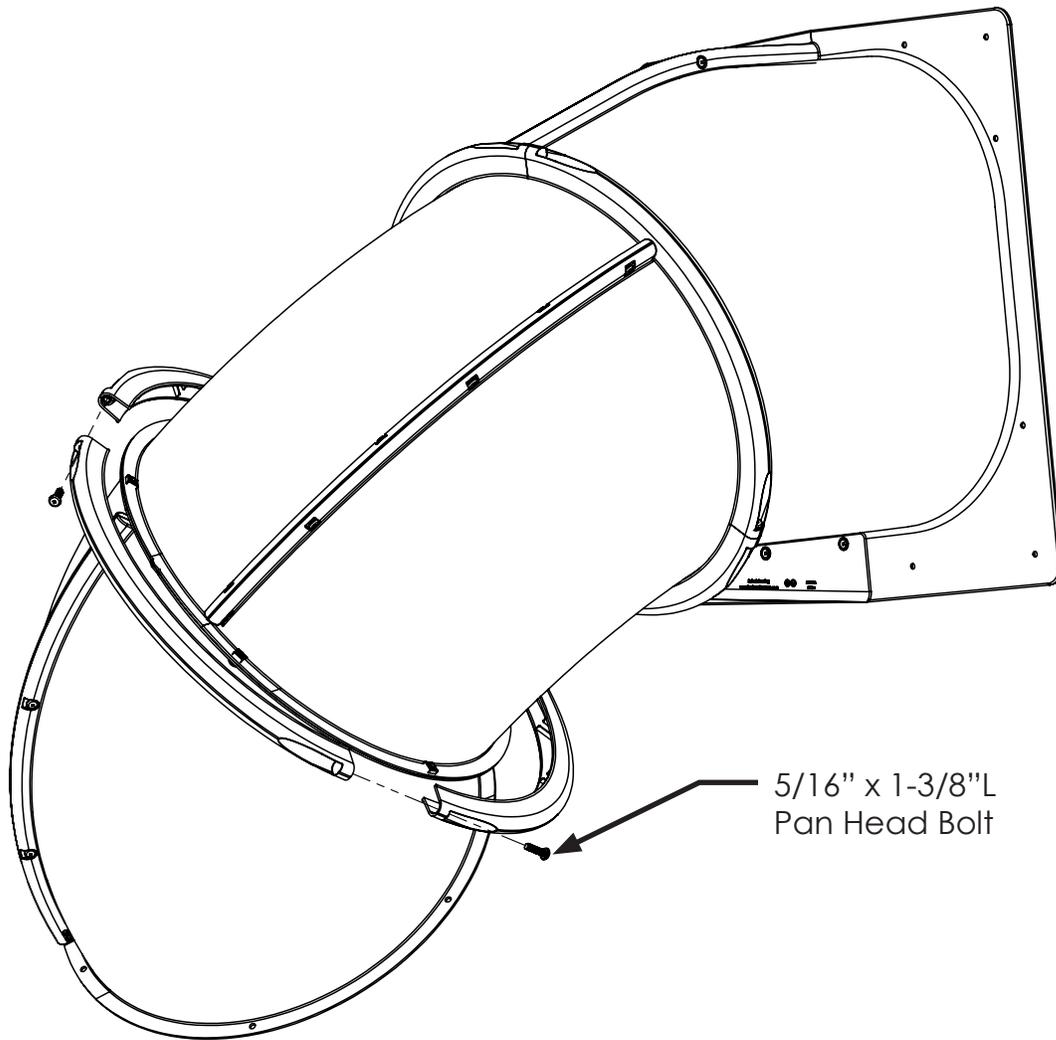
STEP 8: 1st Elbow to 2nd Elbow

Fasten the Elbows together with six 5/16" x 9/16" L Pan Head bolts and six 5/16" lock nuts.
Note: Align Arrows.



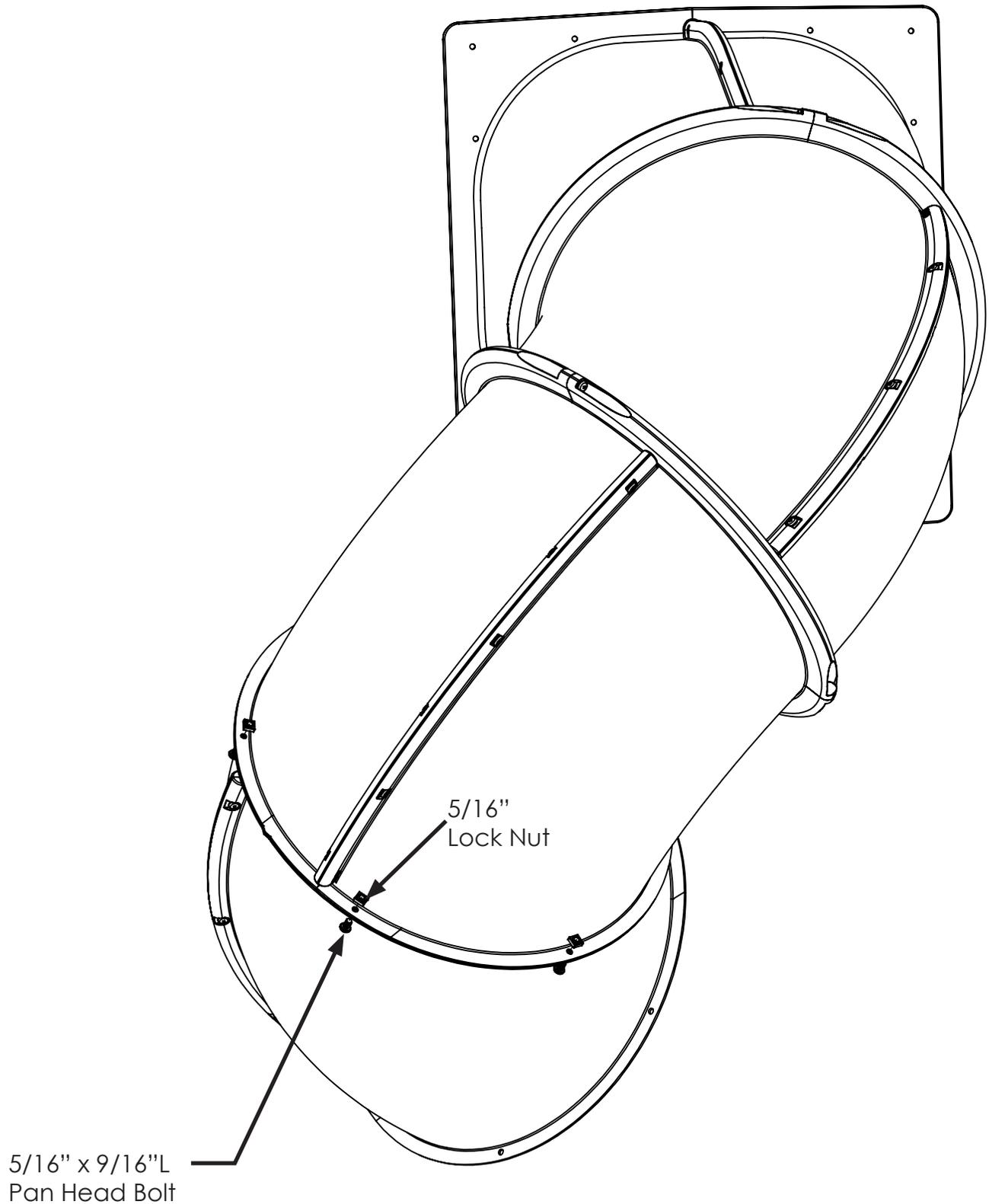
STEP 9: 2nd Clamp Ring

Fasten three Clamp Ring sections together over the intersection with three 5/16" x 1-3/8" L Pan Head bolts.



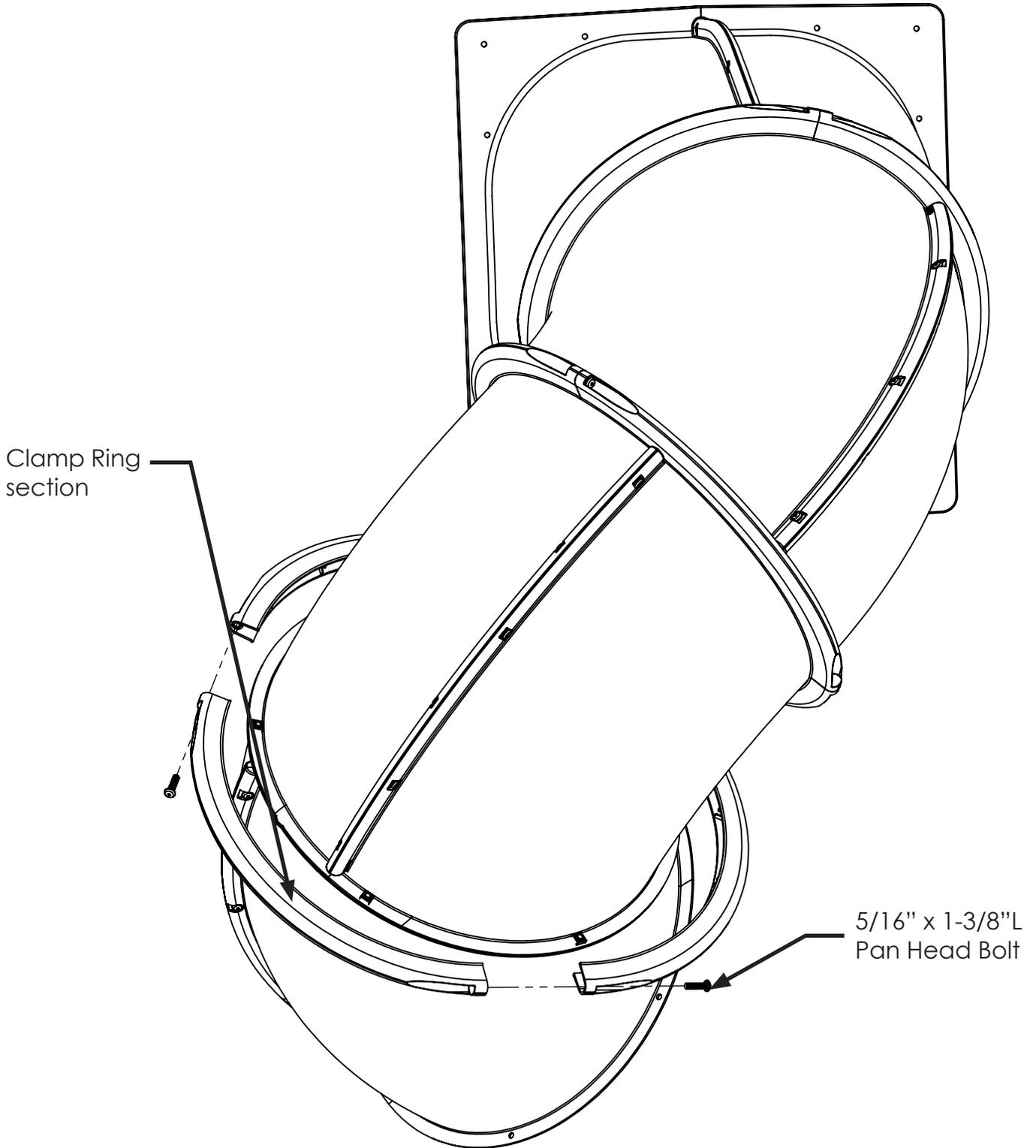
STEP 10: 2nd Elbow to 3rd Elbow

Fasten the Elbows together with six 5/16" x 9/16" L Pan Head bolts and six 5/16" lock nuts.
Note: Align Arrows.



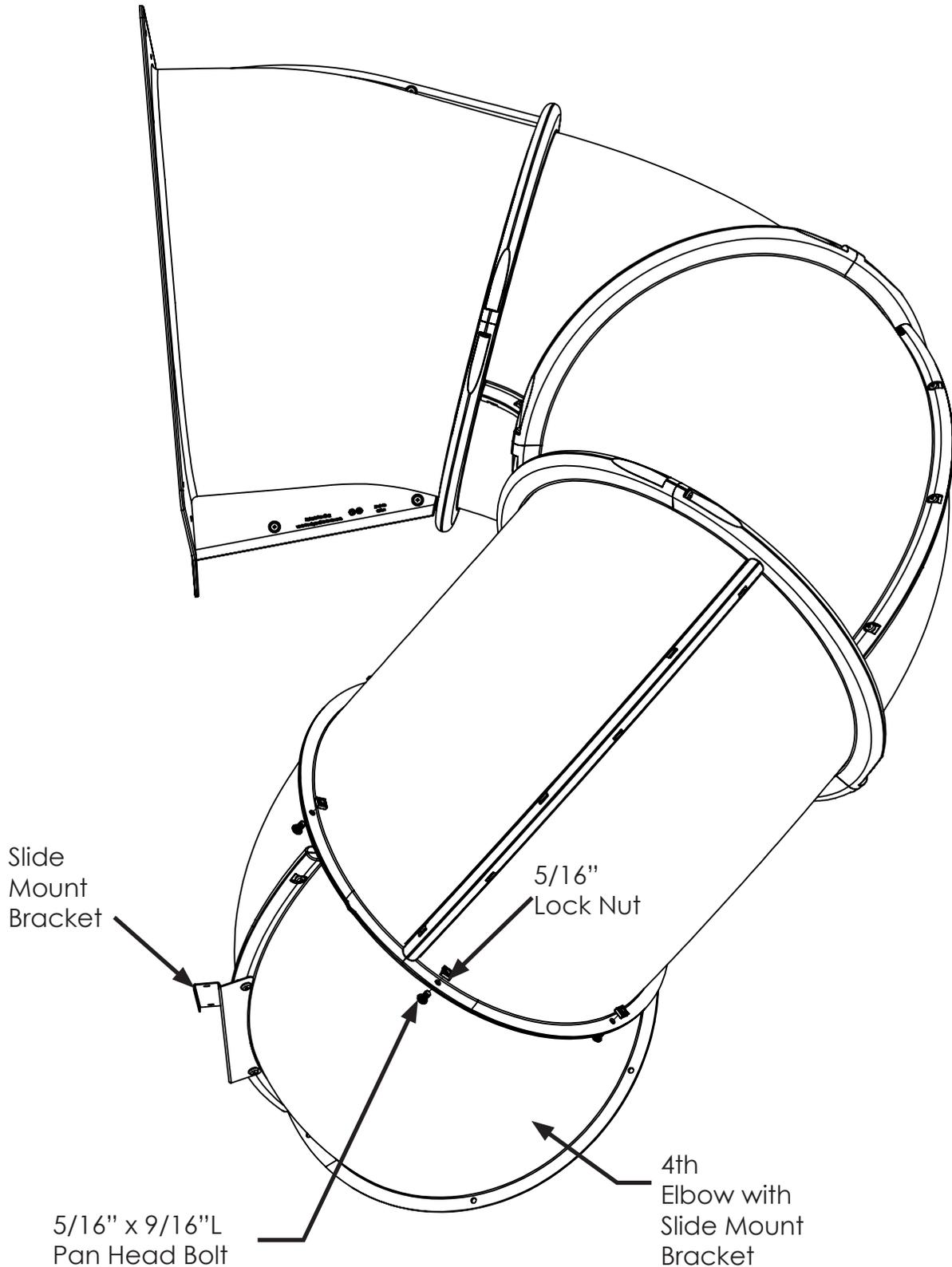
STEP 11: 3rd Clamp Ring

Fasten three Clamp Ring sections together over the intersection with three 5/16" x 1-3/8" L Pan Head bolts.



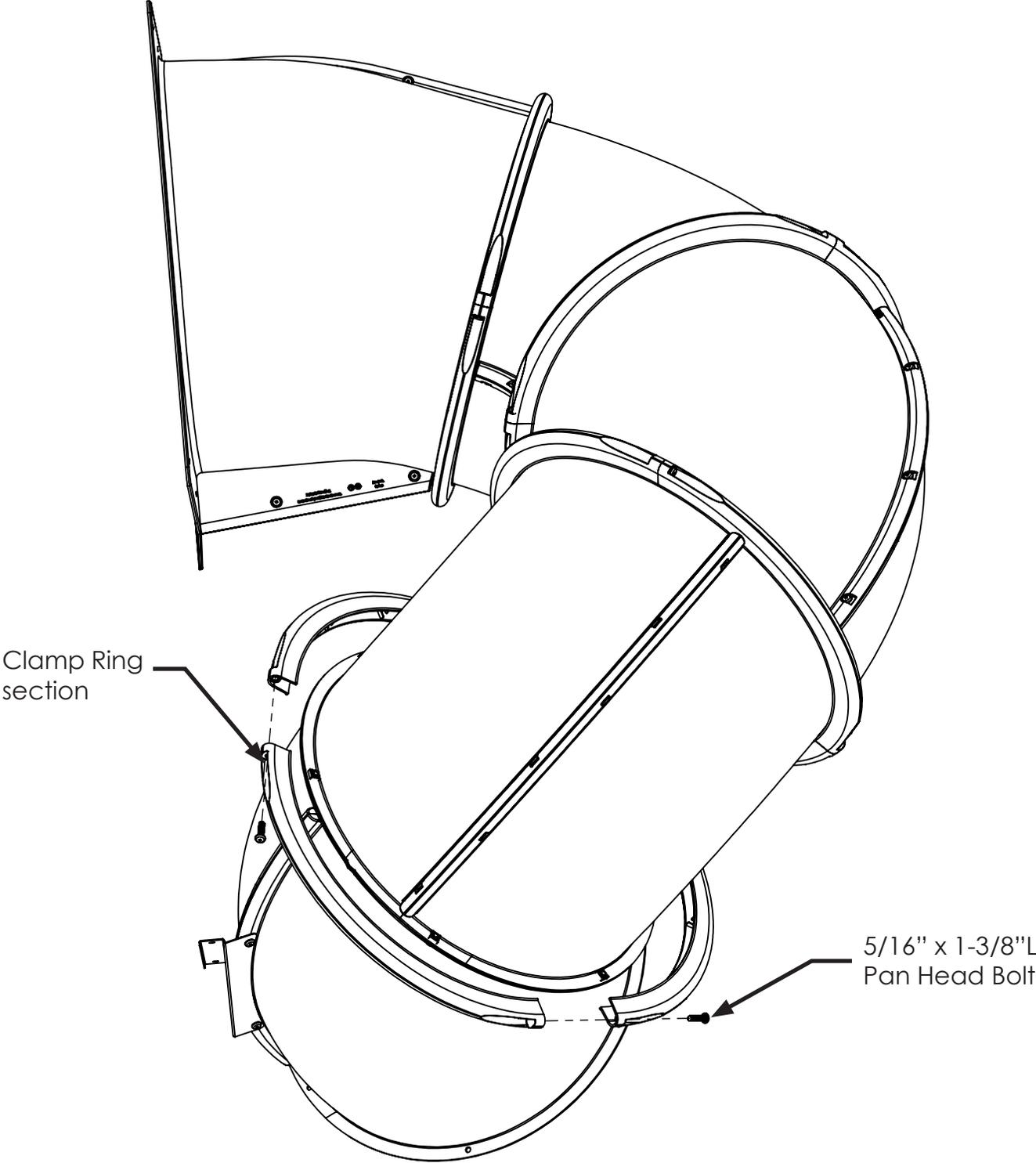
STEP 12: 3rd Elbow to 4th Elbow/Bracket

Fasten the Elbows together with six 5/16" x 9/16" L Pan Head bolts and six 5/16" lock nuts.
Note: Align Arrows.



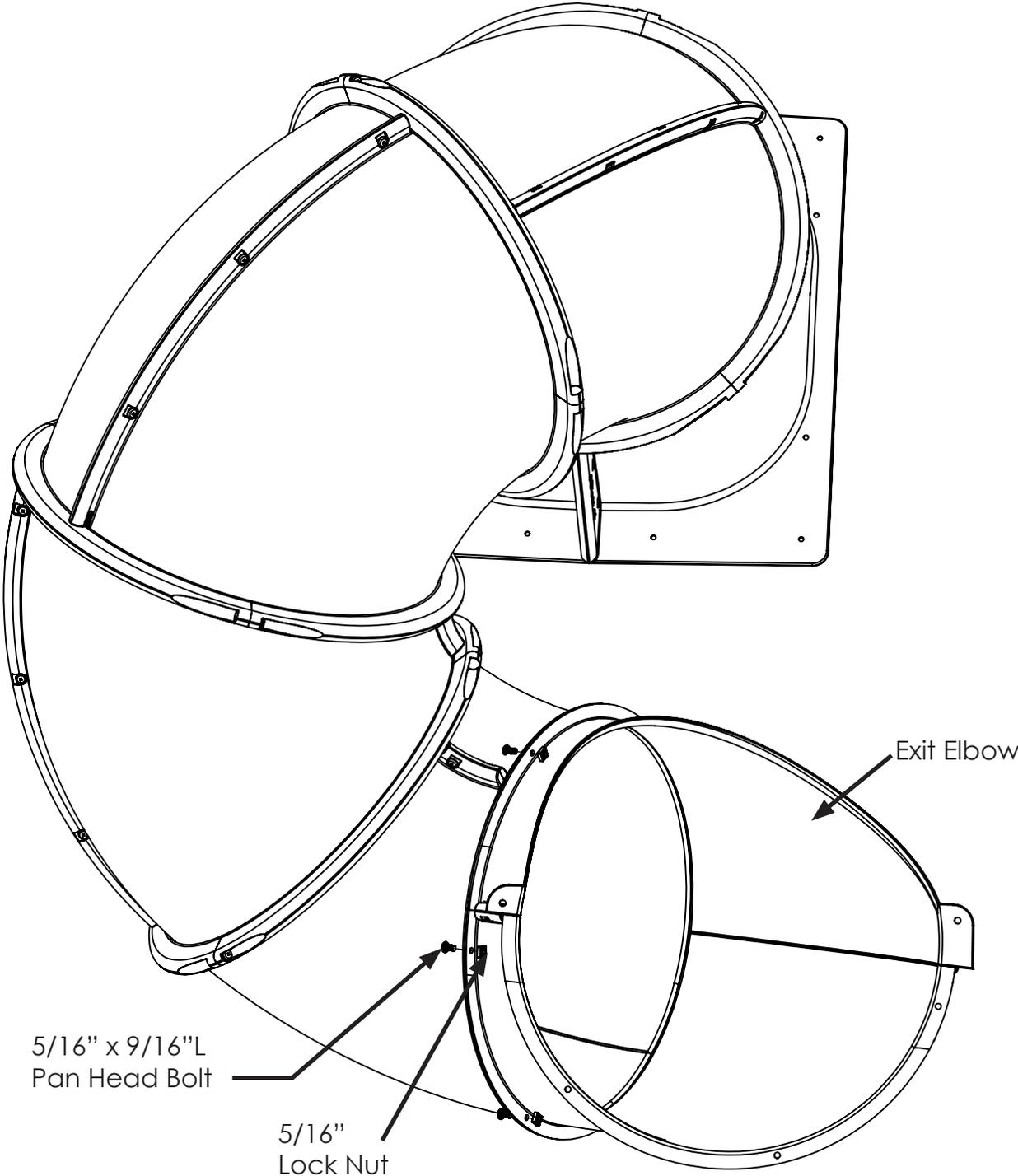
STEP 13: 4th Clamp Ring

Fasten three Clamp Ring sections together over the intersection with three 5/16" x 1-3/8" L Pan Head bolts.



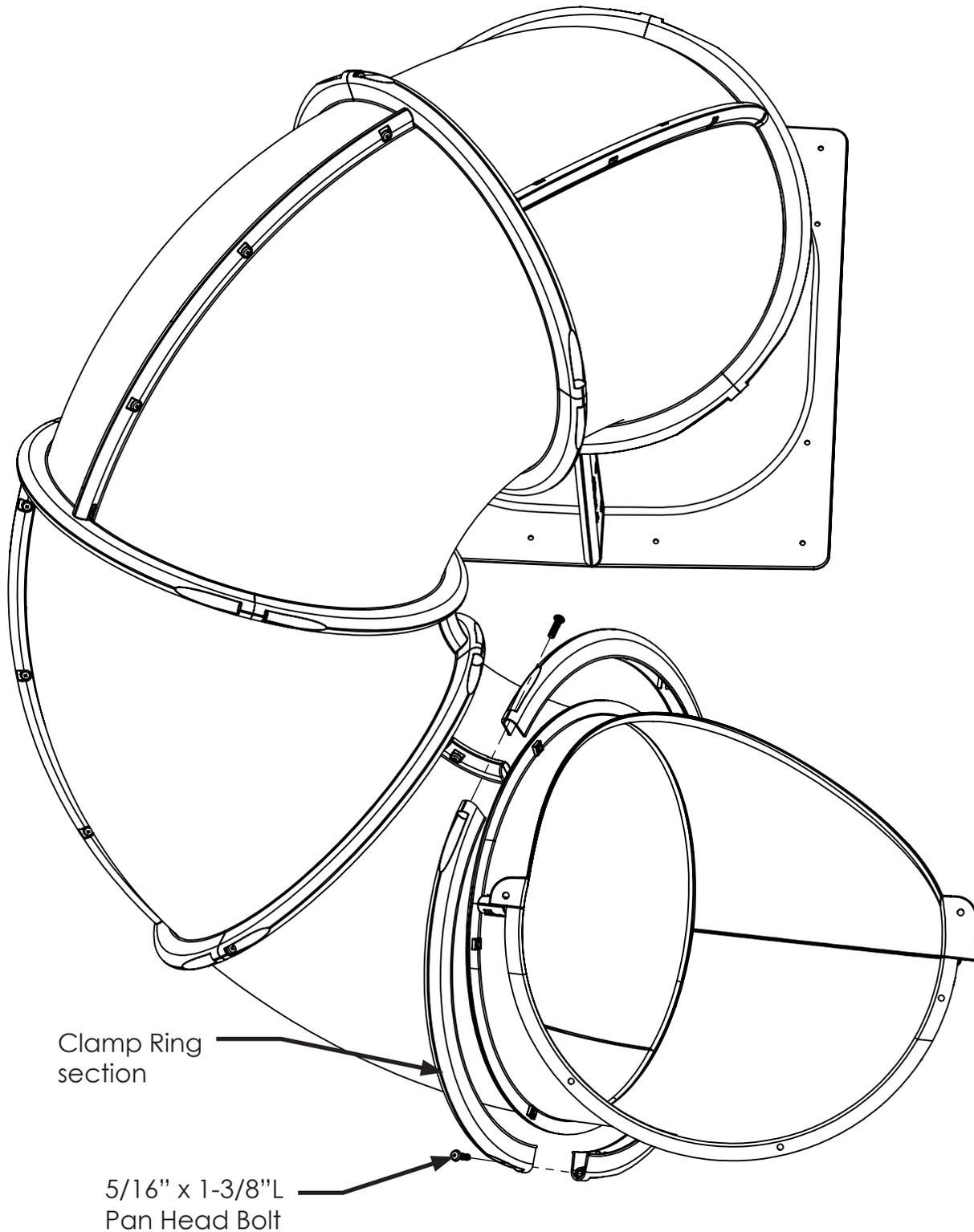
STEP 14: 4th Elbow/Bracket to Exit Elbow

Fasten the Elbows together with six 5/16" x 9/16" L Pan Head bolts and six 5/16" lock nuts. Note: Align Arrows.



STEP 15: 5th (FINAL) Clamp Ring

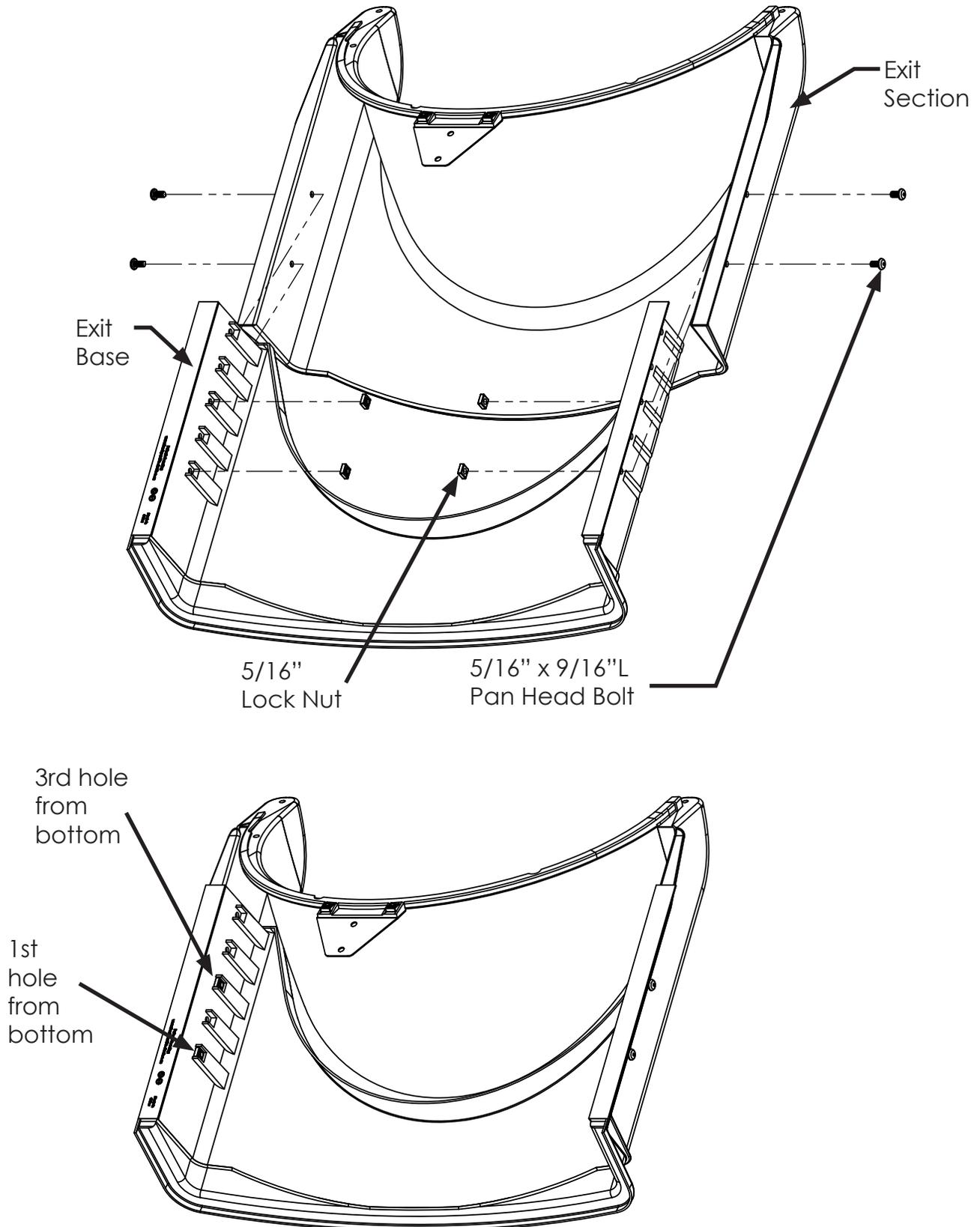
Fasten three Clamp Ring sections together over the intersection with three 5/16" x 1-3/8" L Pan Head bolts.



STEP 16A: Exit Assembly (Low setting)

Fasten the Exit Section to the Exit Base with four 5/16" x 9/16" L Pan Head bolts and four 5/16" Lock Nuts.

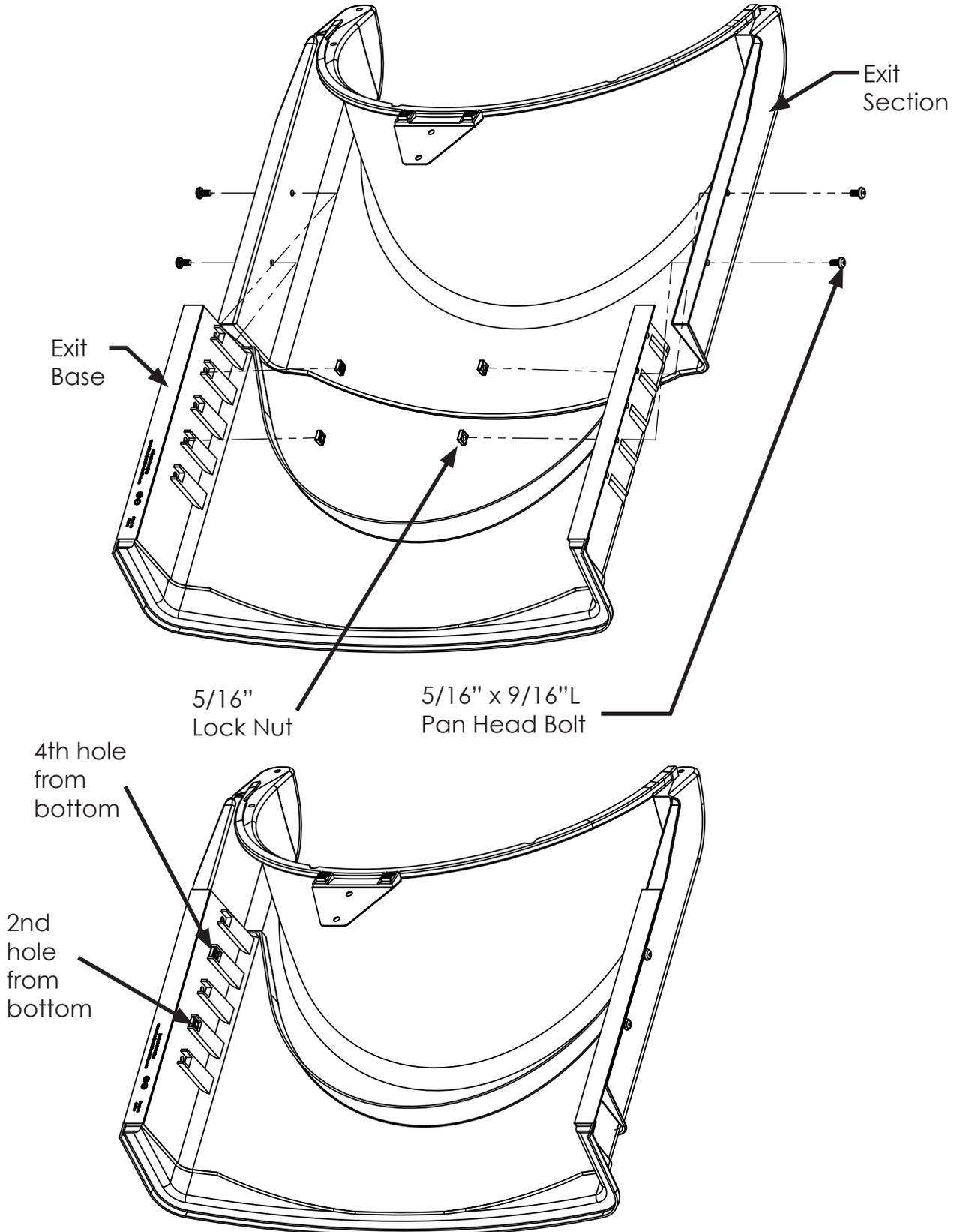
Only use this setting for a play set deck height that is 57-7/16"



STEP 16B: Exit Assembly (Middle setting)

Fasten the Exit Section to the Exit Base with four $5/16''$ x $9/16''$ L Pan Head bolts and four $5/16''$ Lock Nuts.

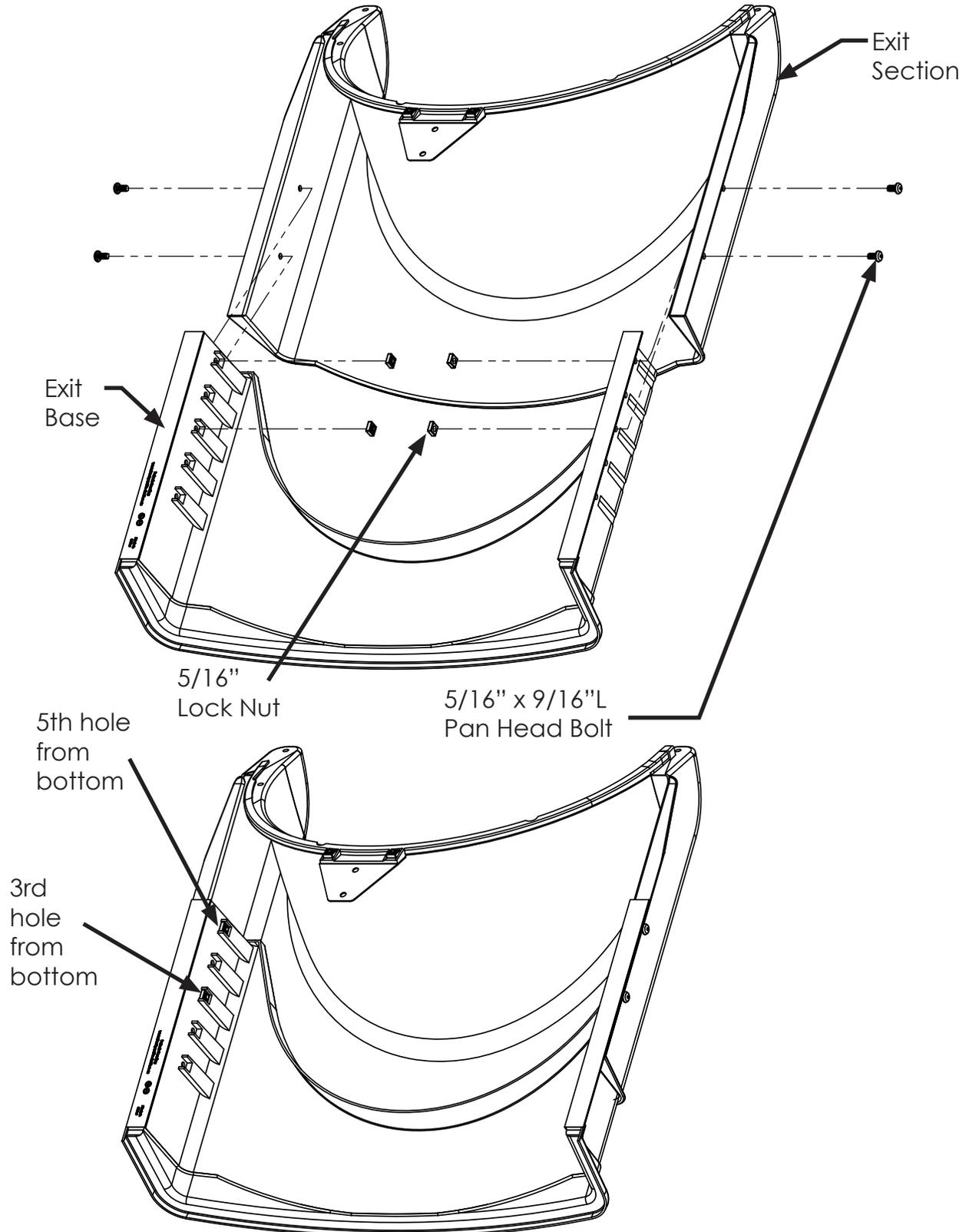
Only use this setting for a play set deck height that is $59-9/16''$



STEP 16C: Exit Assembly (High setting)

Fasten the Exit Section to the Exit Base with four 5/16" x 9/16" L Pan Head bolts and four 5/16" Lock Nuts.

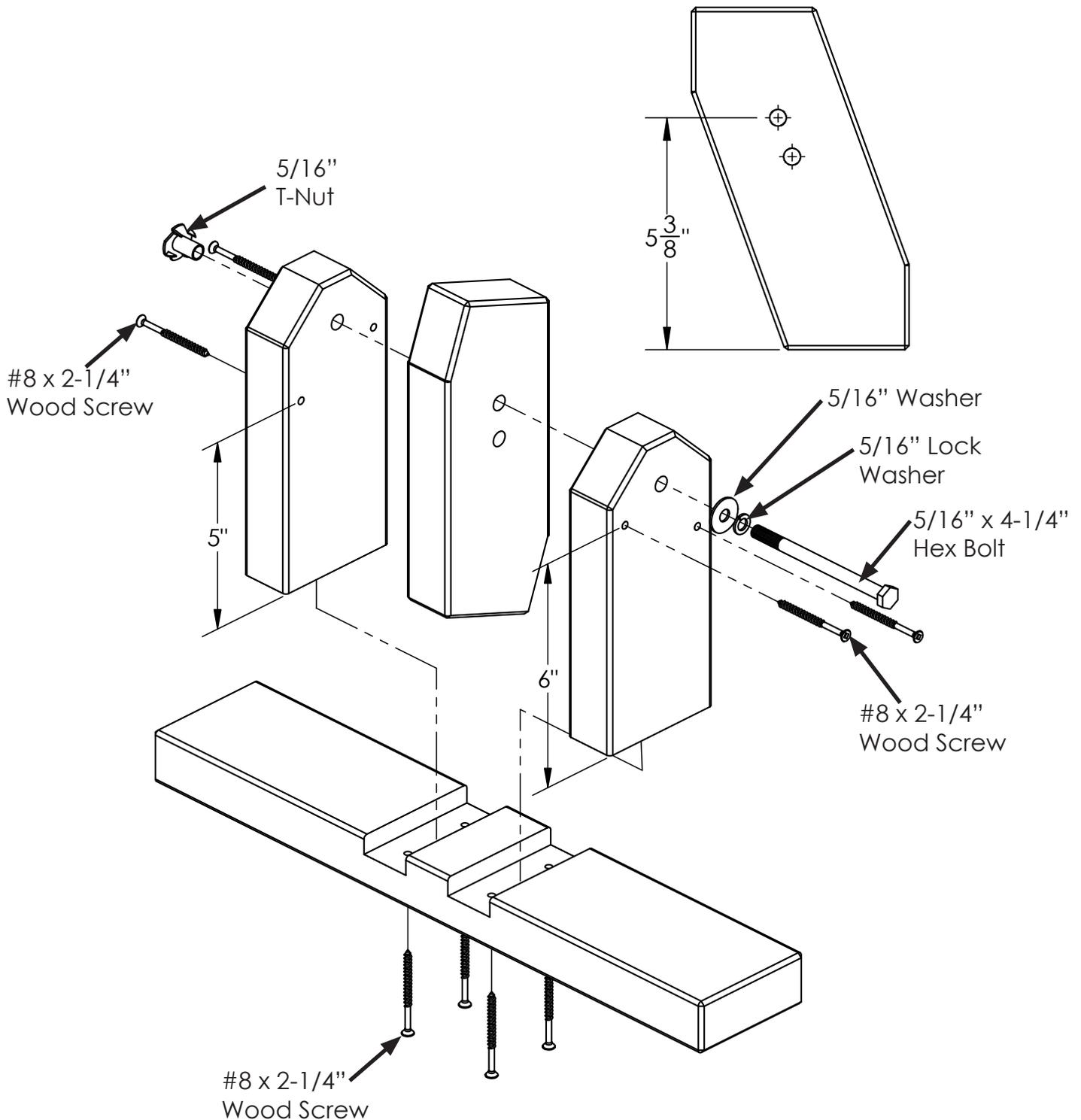
Only use this setting for a play set deck height that is 61-3/4"



STEP 17A: Exit Support Assembly (Low setting)

1. Note the position of the small holes in Exit Support Side Post prior to installing T-nut.
2. Hammer T-nut into Exit Support Side Post.
3. Loosely assemble Side Posts to Center Post with bolt and washers.
4. Place Side Posts in notches of Base and install base screws.
5. Make side faces of posts flush and install screws into Side Posts.
6. Tighten bolt.

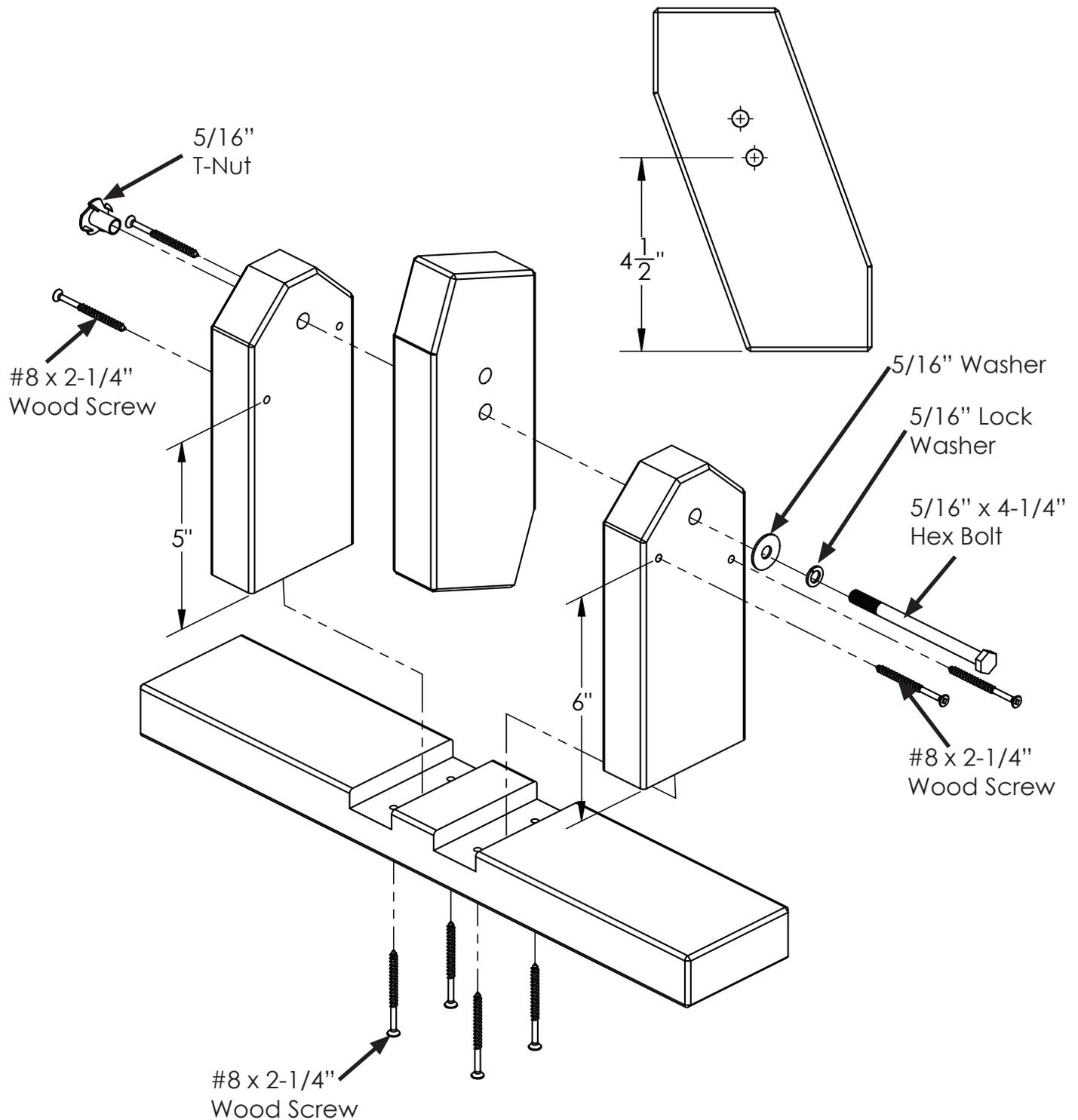
Only use this setting for a play set deck height that is 57-7/16"



STEP 17B: Exit Support Assembly (Middle setting)

1. Note the position of the small holes in Exit Support Side Post prior to installing T-nut.
2. Hammer T-nut into Exit Support Side Post.
3. Loosely assemble Side Posts to Center Post with bolt and washers.
4. Place Side Posts in notches of Base and install base screws.
5. Make side faces of posts flush and install screws into Side Posts.
6. Tighten bolt.

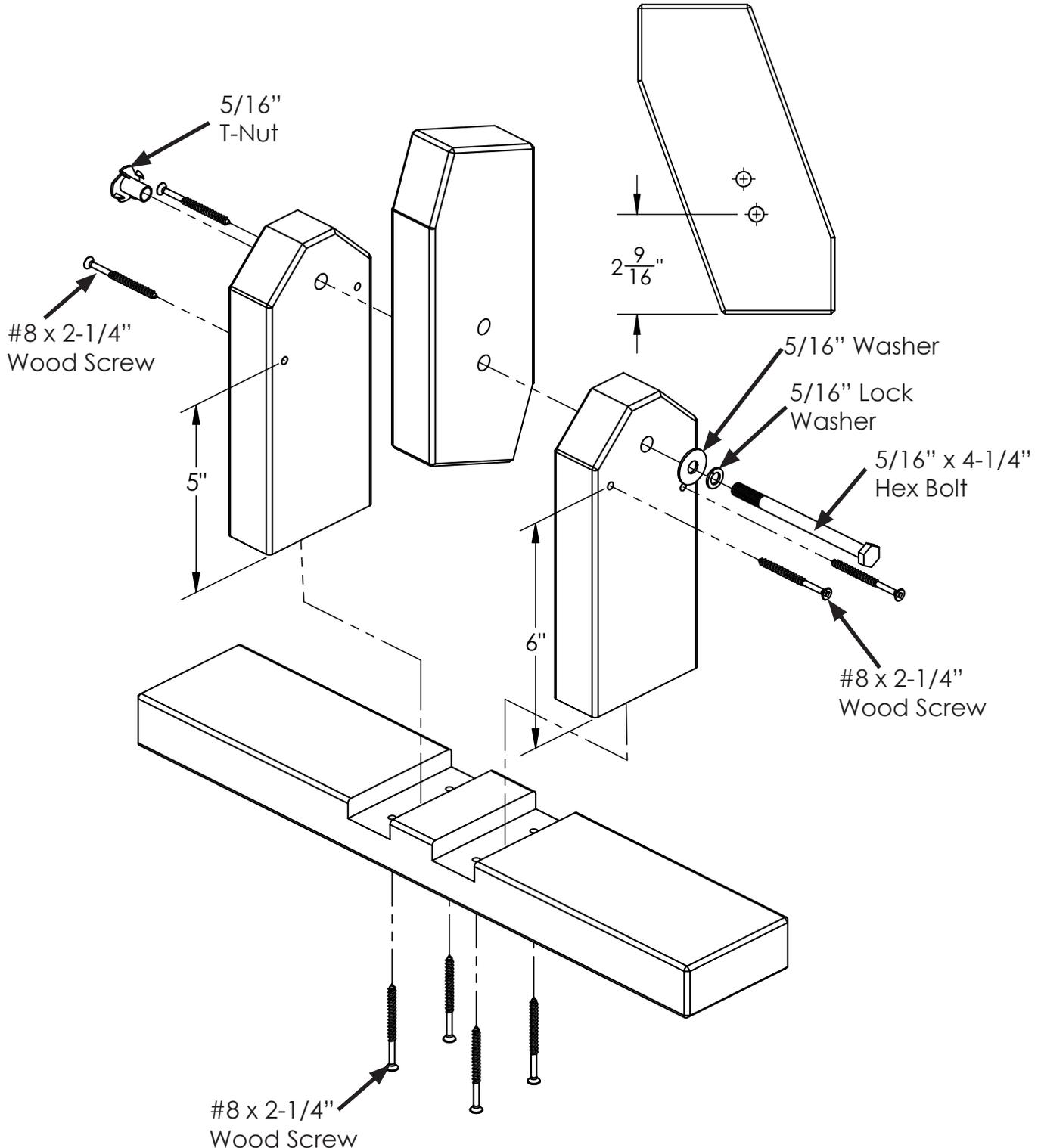
Only use this setting for a play set deck height that is 59-9/16"



STEP 17C: Exit Support Assembly (High setting)

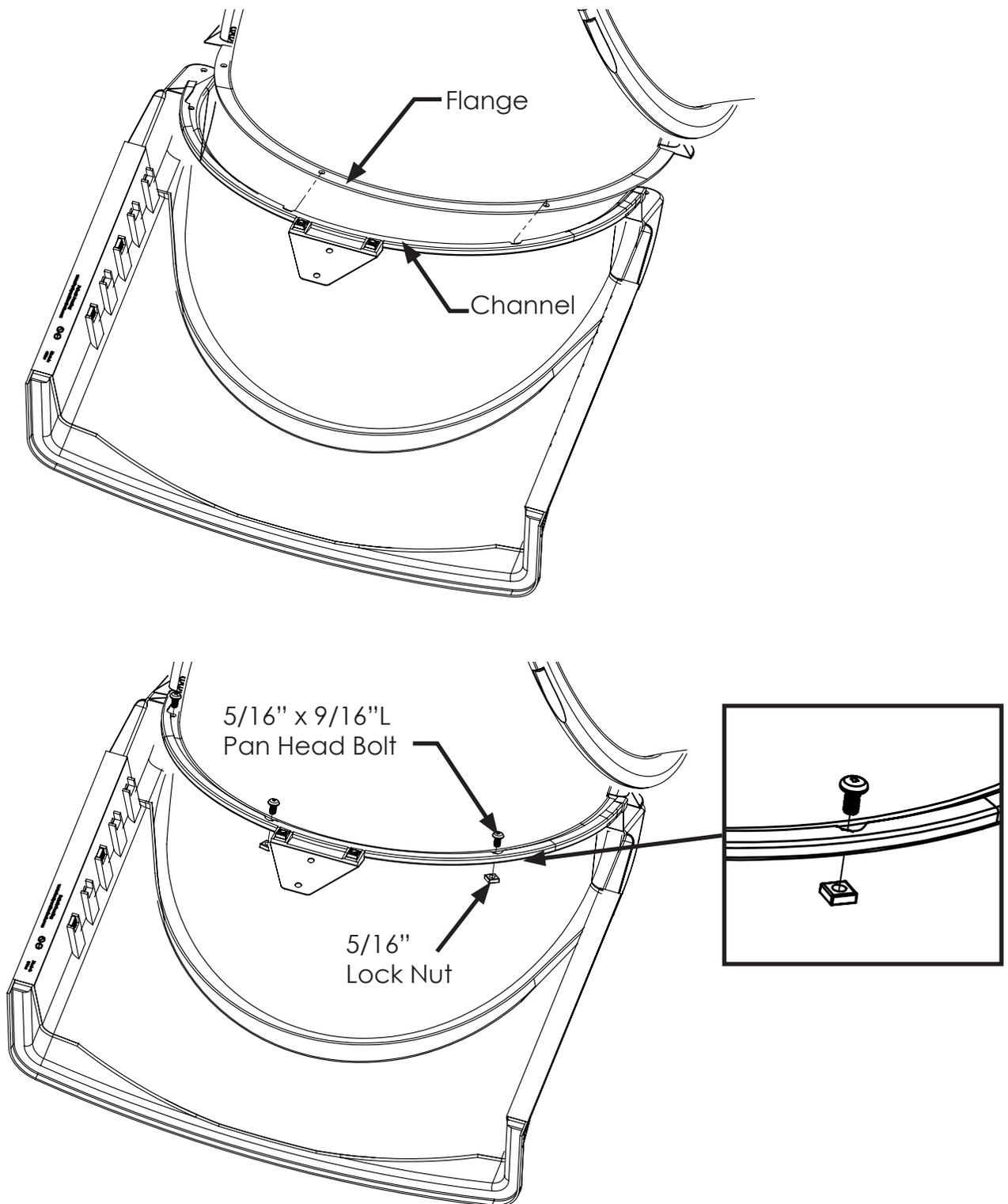
1. Note the position of the small holes in Exit Support Side Post prior to installing T-nut.
2. Hammer T-nut into Exit Support Side Post.
3. Loosely assemble Side Posts to Center Post with bolt and washers.
4. Place Side Posts in notches of Base and install base screws.
5. Make side faces of posts flush and install screws into Side Posts.
6. Tighten bolt.

Only use this setting for a play set deck height that is 61-3/4"



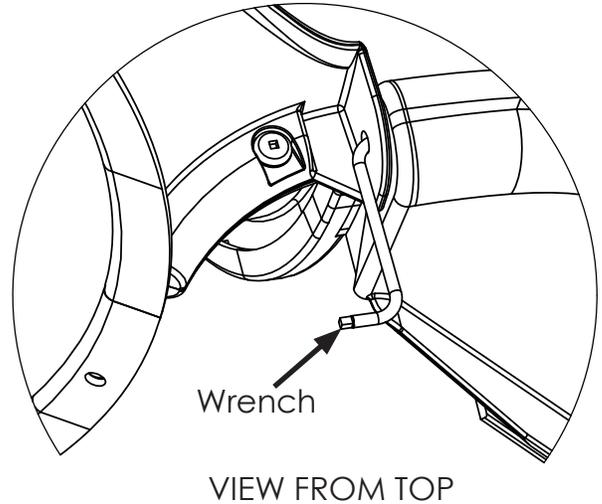
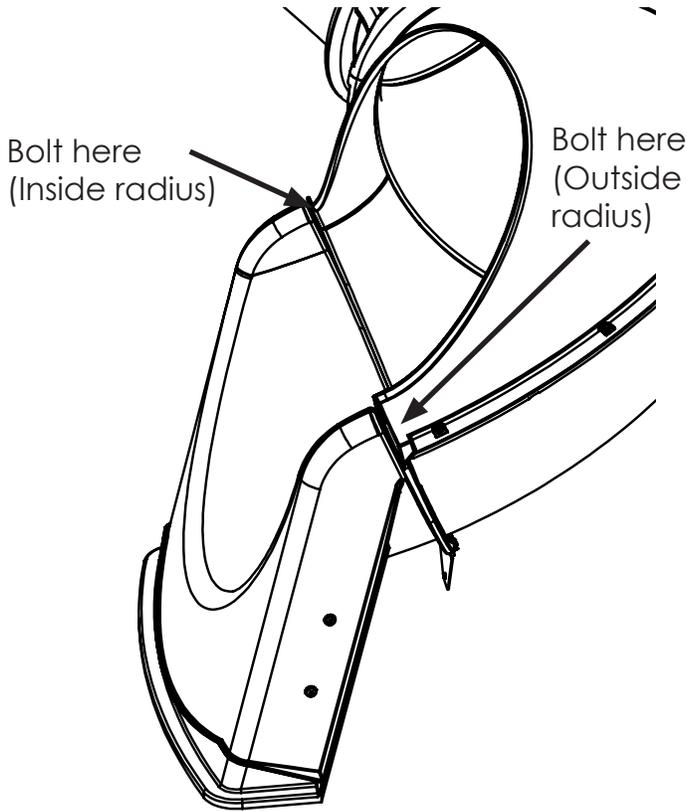
STEP 18A: Exit Section to Exit Assembly

1. Place the flange of the Exit Section into the channel of the Exit Assembly.
2. Fasten the parts together with three 5/16" x 9/16" L Pan Head bolts and three 5/16" lock nuts.

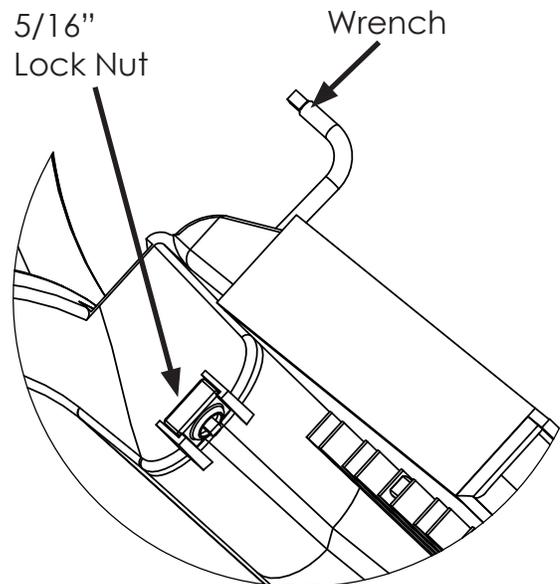
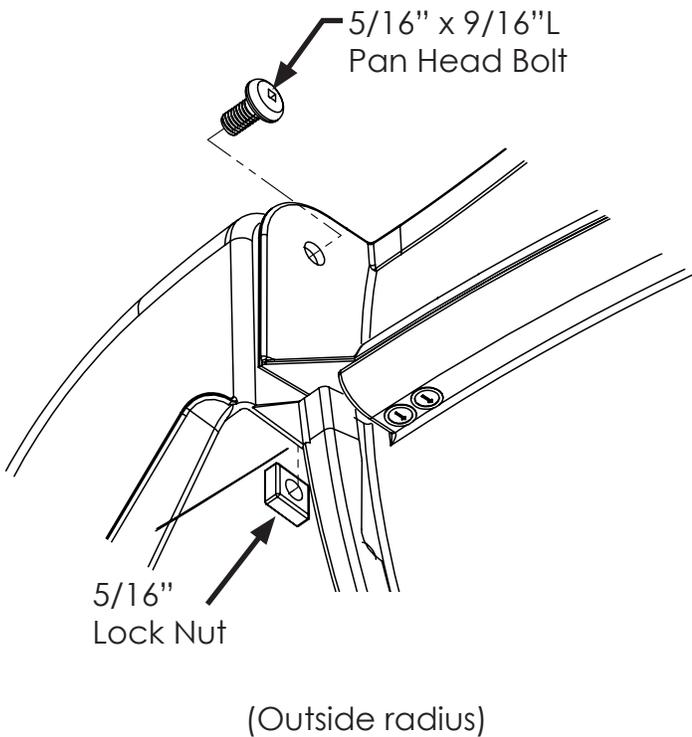


STEP 18B: Exit Section to Exit Assembly (Continued)

3. Fasten the Exit Elbow Section with cutout area to the Exit Assembly with two 5/16" x 9/16" L Pan Head bolts and two 5/16" lock nuts. Use wrench on inside radius to pre-align holes with nut as shown in Detail A and Detail B below. Hold nut in place and install bolt.



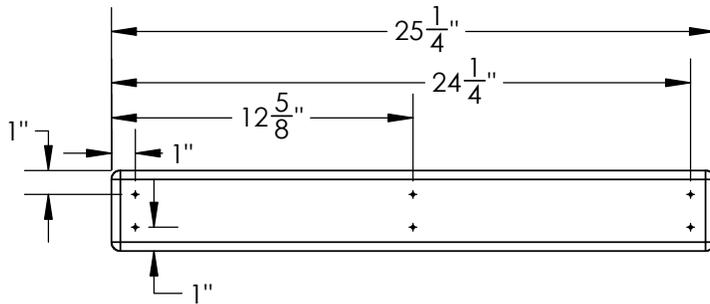
DETAIL A
(Inside radius)



VIEW FROM BOTTOM
DETAIL B
(Inside radius)

STEP 19: Filler Boards

1. Measure in between the Top Rail and the Bottom Panel Board. If you are using our Custom Framing Dimensions from earlier you should get 25-1/4". If not then record your measurement.
2. Cut two 2 x 4 boards to the 25-1/4" or to your measurement and then drill six 1/8" holes into the board as shown below.
3. Fasten each board to the corner post and vertical post using #8 x 2-1/2" wood screws or using the appropriate screw length for your board thicknesses.



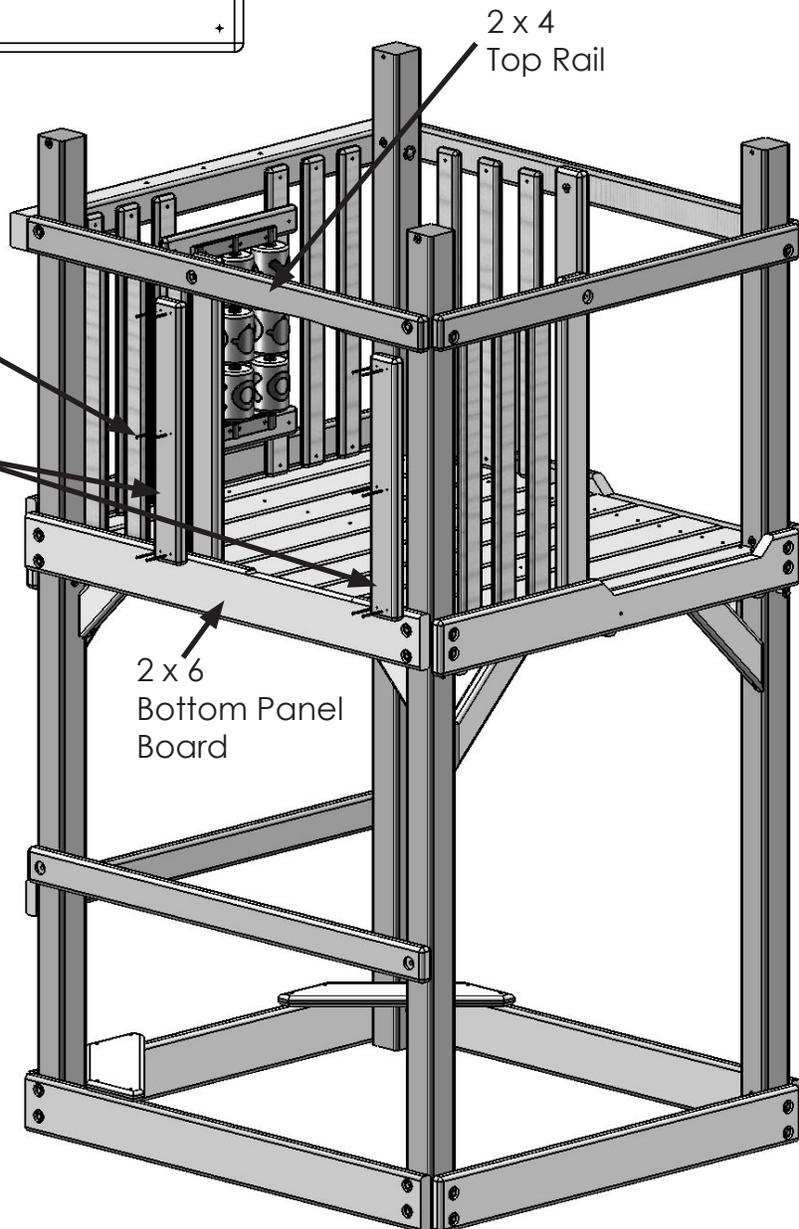
#8 x 2-1/2"
Wood Screws
or appropriate
(not included)

2 x 4 x 25-1/4"
Filler Boards
(not included)

2 x 4
Top Rail

2 x 6
Bottom Panel
Board

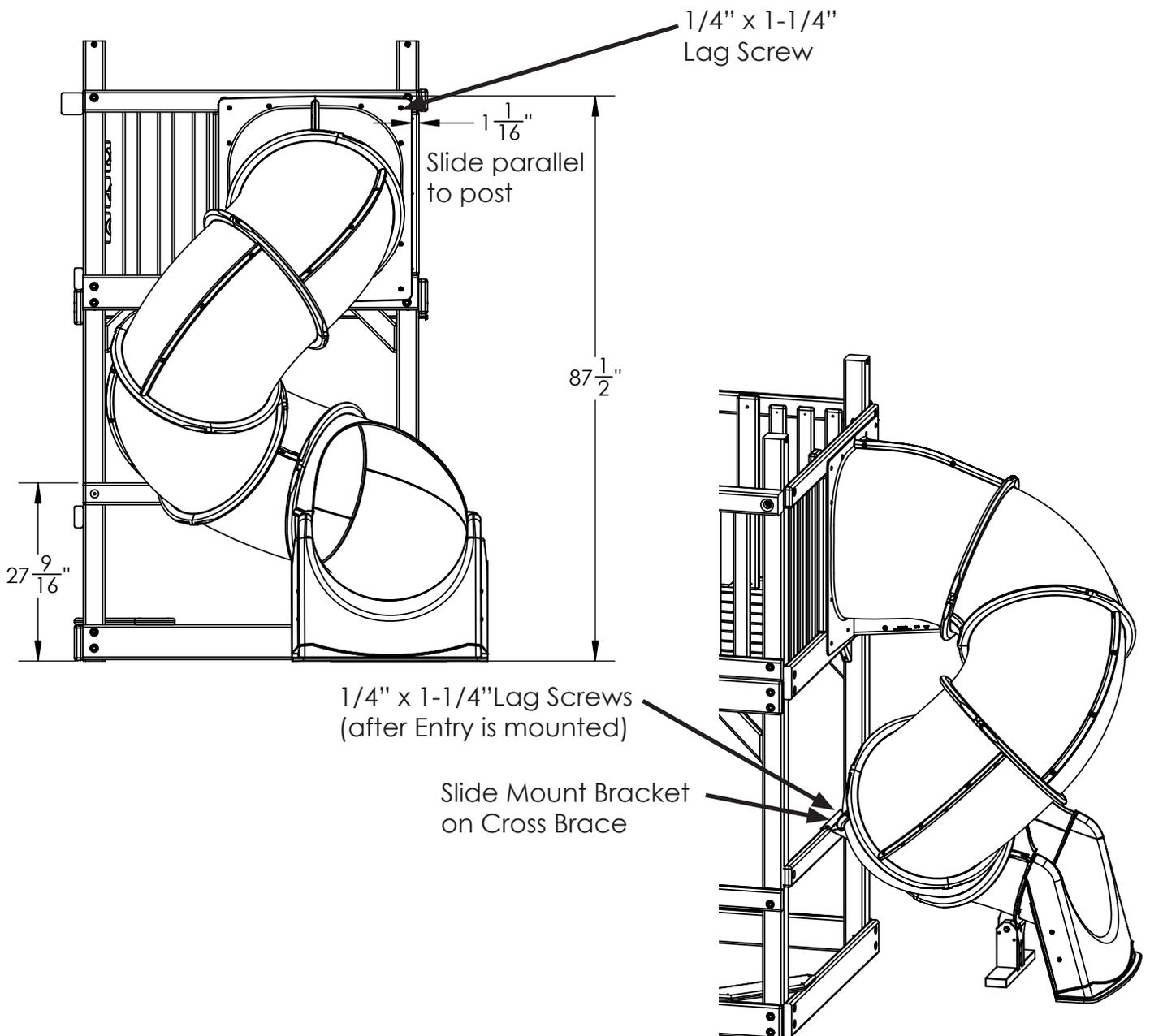
Note:
Once filler boards are in-
stalled the board faces
that frame the opening
for the slide should be
flat across all 4 pieces.



STEP 20A: Slide to Playset (Low Setting)

1. Make a mark onto the Top Rail at the center of the opening at $87\frac{1}{2}$ " from the ground. Have an assistant help you lift the slide. Place the Slide Mount Bracket on top of the Cross Brace that is $27\frac{9}{16}$ " from the ground.
2. Align the Slide Entry with the mark. Make sure the side of the slide is parallel to the side of the corner post. Have your assistant hold the slide in place while you make marks at all of the holes in the Entry.
3. Drill twelve holes $\frac{1}{8}$ " diameter by 1" deep at each mark.
4. Install a $\frac{1}{4}$ " x $1\frac{1}{4}$ " Wafer head lag screw at each hole.
5. Go to the Slide Mount Bracket and drill a $\frac{1}{8}$ " diameter by $1\frac{1}{4}$ " deep hole through each hole in the bracket. Install a $\frac{1}{4}$ " x $1\frac{1}{4}$ " Wafer head lag screw at each hole.

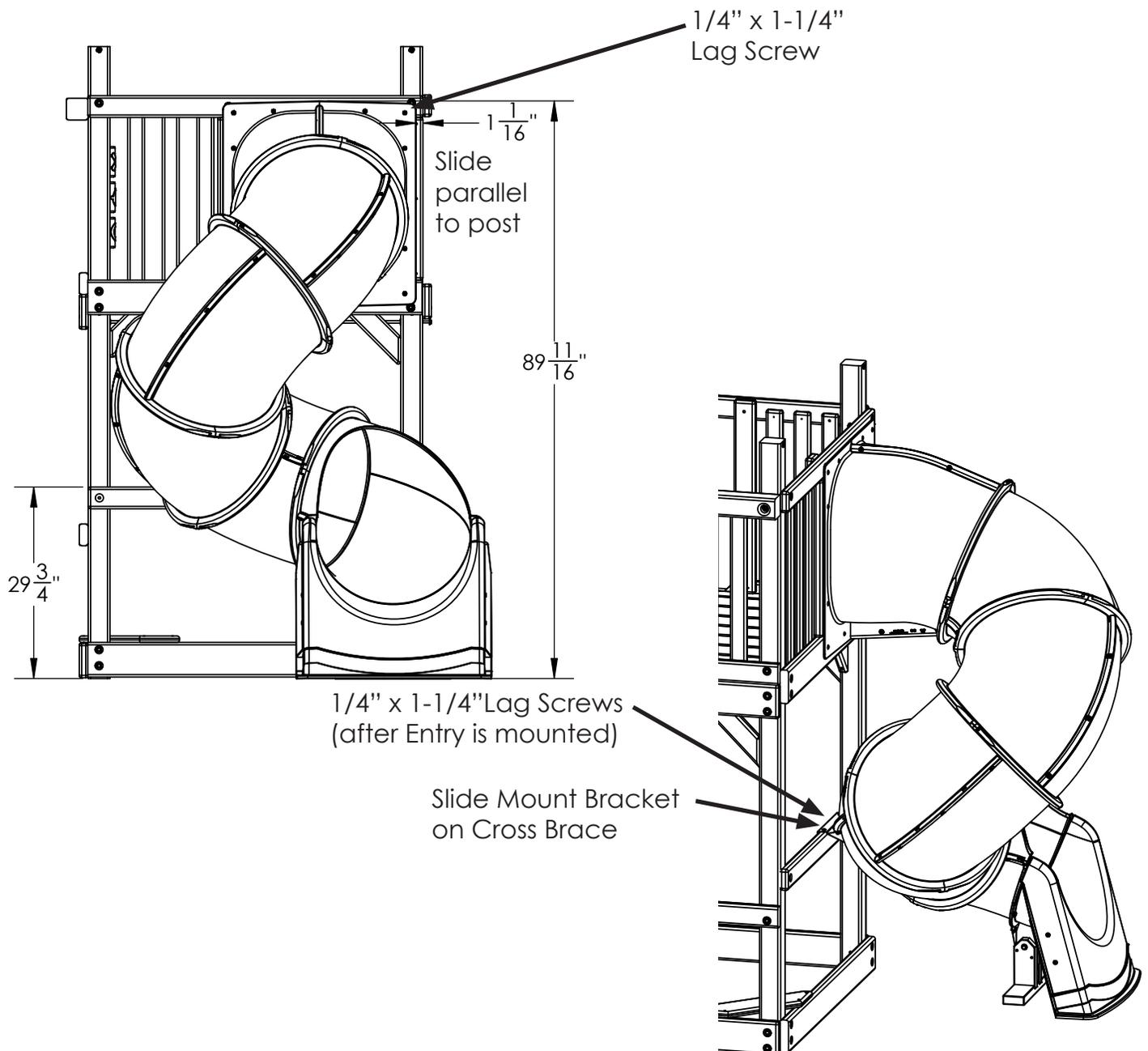
Only use this setting for a play set deck height that is $57\frac{7}{16}$ "



STEP 20B: Slide to Playset (Middle Setting)

1. Make a mark onto the Top Rail at the center of the opening at $89\text{-}11/16''$ from the ground. Have an assistant help you lift the slide. Place the Slide Mount Bracket on top of the Cross Brace that is $29\text{-}3/4''$ from the ground.
2. Align the Slide Entry with the mark. Make sure the side of the slide is parallel to the side of the corner post. Have your assistant hold the slide in place while you make marks at all of the holes in the Entry.
3. Drill twelve holes $1/8''$ diameter by $1''$ deep at each mark.
4. Install a $1/4'' \times 1\text{-}1/4''$ Wafer head lag screw at each hole.
5. Go to the Slide Mount Bracket and drill a $1/8''$ diameter by $1\text{-}1/4''$ deep hole through each hole in the bracket. Install a $1/4'' \times 1\text{-}1/4''$ Wafer head lag screw at each hole.

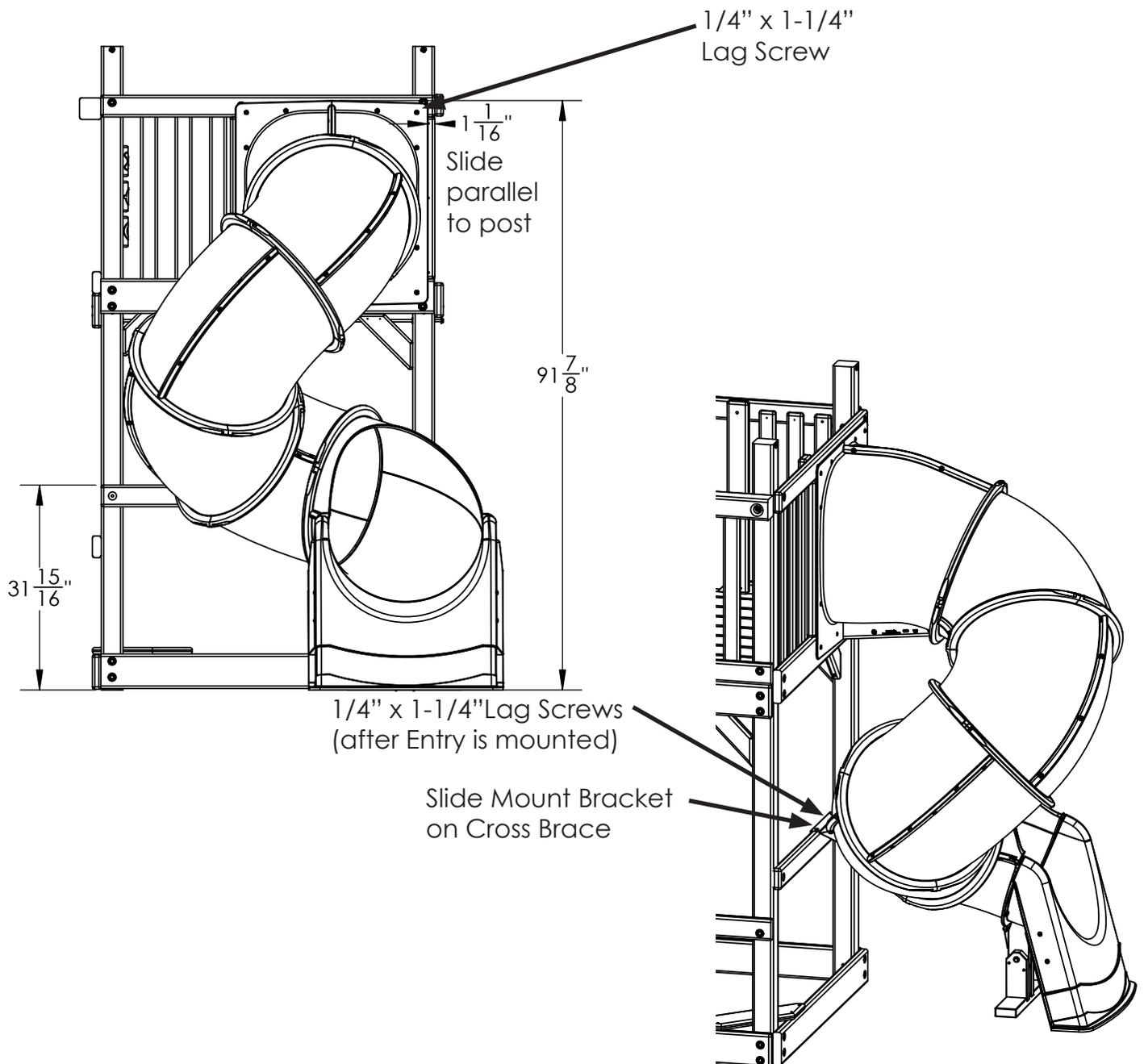
Only use this setting for a play set deck height that is $59\text{-}9/16''$



STEP 20C: Slide to Playset (High Setting)

1. Make a mark onto the Top Rail at the center of the opening at $91\text{-}\frac{7}{8}$ " from the ground. Have an assistant help you lift the slide. Place the Slide Mount Bracket on top of the Cross Brace that is $31\text{-}\frac{15}{16}$ " from the ground.
2. Align the Slide Entry with the mark. Make sure the side of the slide is parallel to the side of the corner post. Have your assistant hold the slide in place while you make marks at all of the holes in the Entry.
3. Drill twelve holes $\frac{1}{8}$ " diameter by 1" deep at each mark.
4. Install a $\frac{1}{4}$ " x $1\text{-}\frac{1}{4}$ " Wafer head lag screw at each hole.
5. Go to the Slide Mount Bracket and drill a $\frac{1}{8}$ " diameter by $1\text{-}\frac{1}{4}$ " deep hole through each hole in the bracket. Install a $\frac{1}{4}$ " x $1\text{-}\frac{1}{4}$ " Wafer head lag screw at each hole.

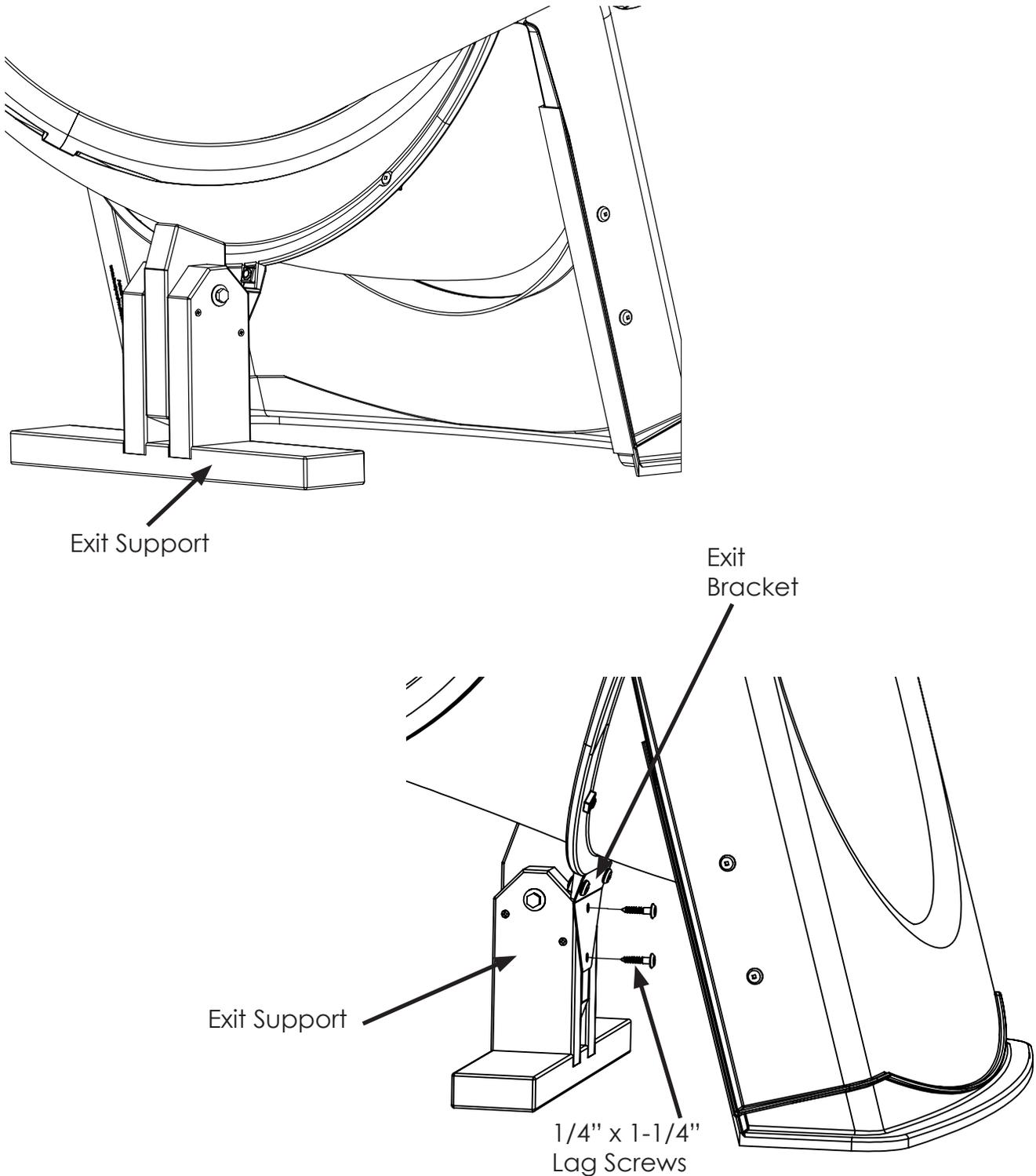
Only use this setting for a play set deck height that is $61\text{-}\frac{3}{4}$ "



STEP 21A: Exit Support to Exit Bracket (Low Setting)

1. Position the Exit Support against the Exit Bracket as shown.
2. Center the Exit Support on the Exit Bracket holes.
3. Drill two holes 1/8" diameter by 1-1/4" deep at each mark.
4. Install a 1/4" x 1-1/4" Wafer head lag screw at each hole.

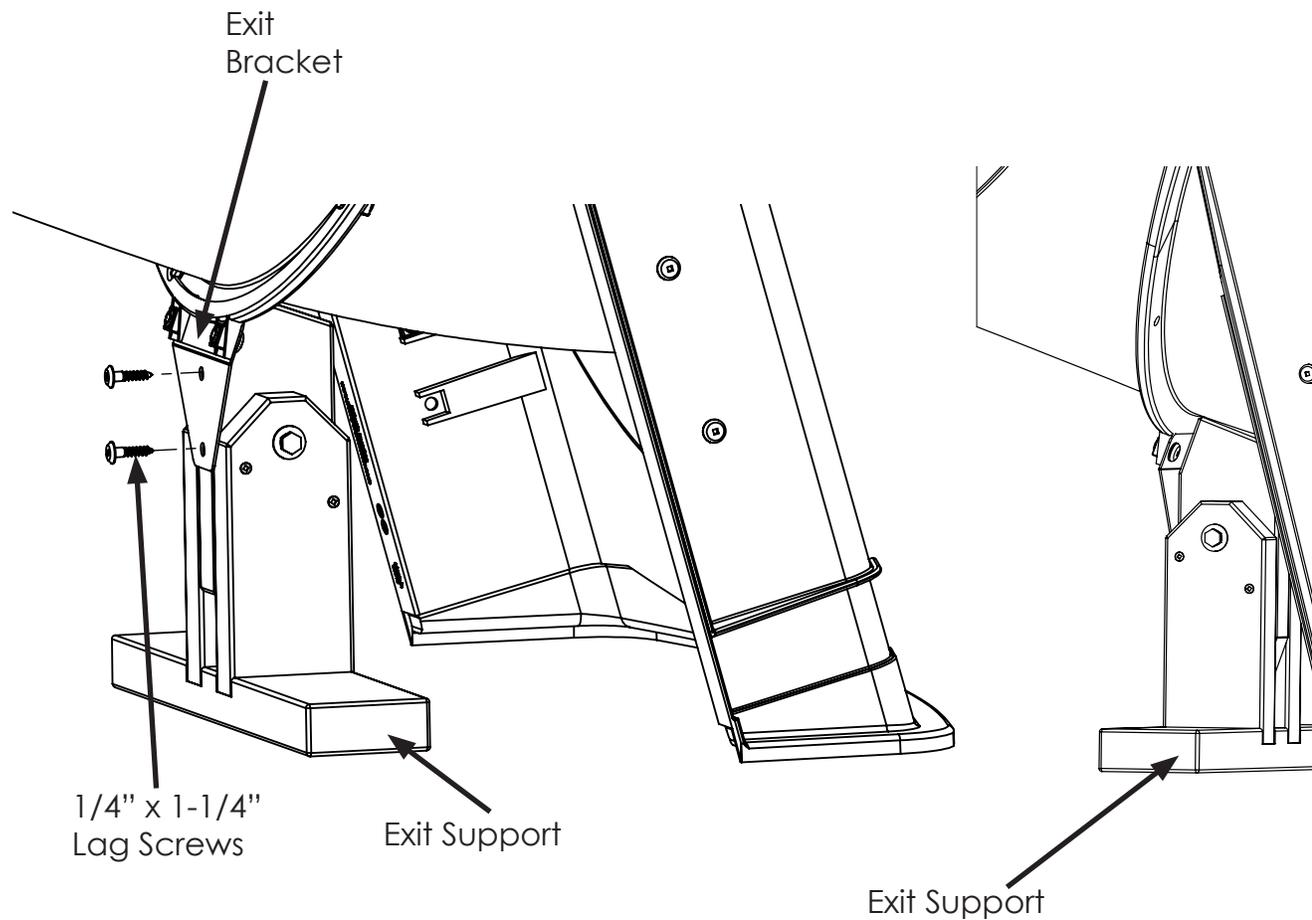
Only use this setting for a play set deck height that is 57-7/16"



STEP 21B: Exit Support to Exit Bracket (Middle Setting)

1. Position the Exit Support against the Exit Bracket as shown.
2. Center the Exit Support on the Exit Bracket holes.
3. Drill two holes 1/8" diameter by 1-1/4" deep at each mark.
4. Install a 1/4" x 1-1/4" Wafer head lag screw at each hole.

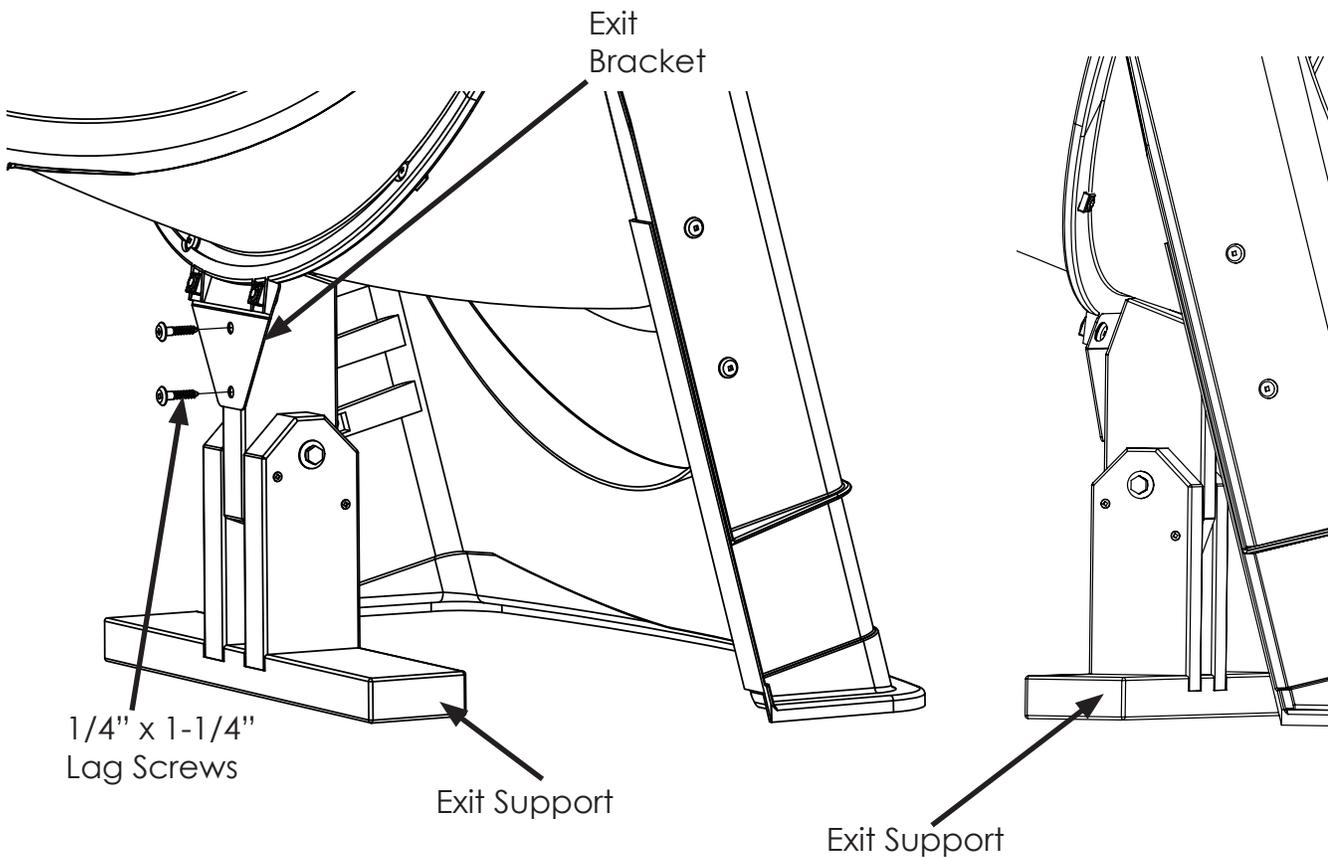
Only use this setting for a play set deck height that is 59-9/16"



STEP 21C: Exit Support to Exit Bracket (High Setting)

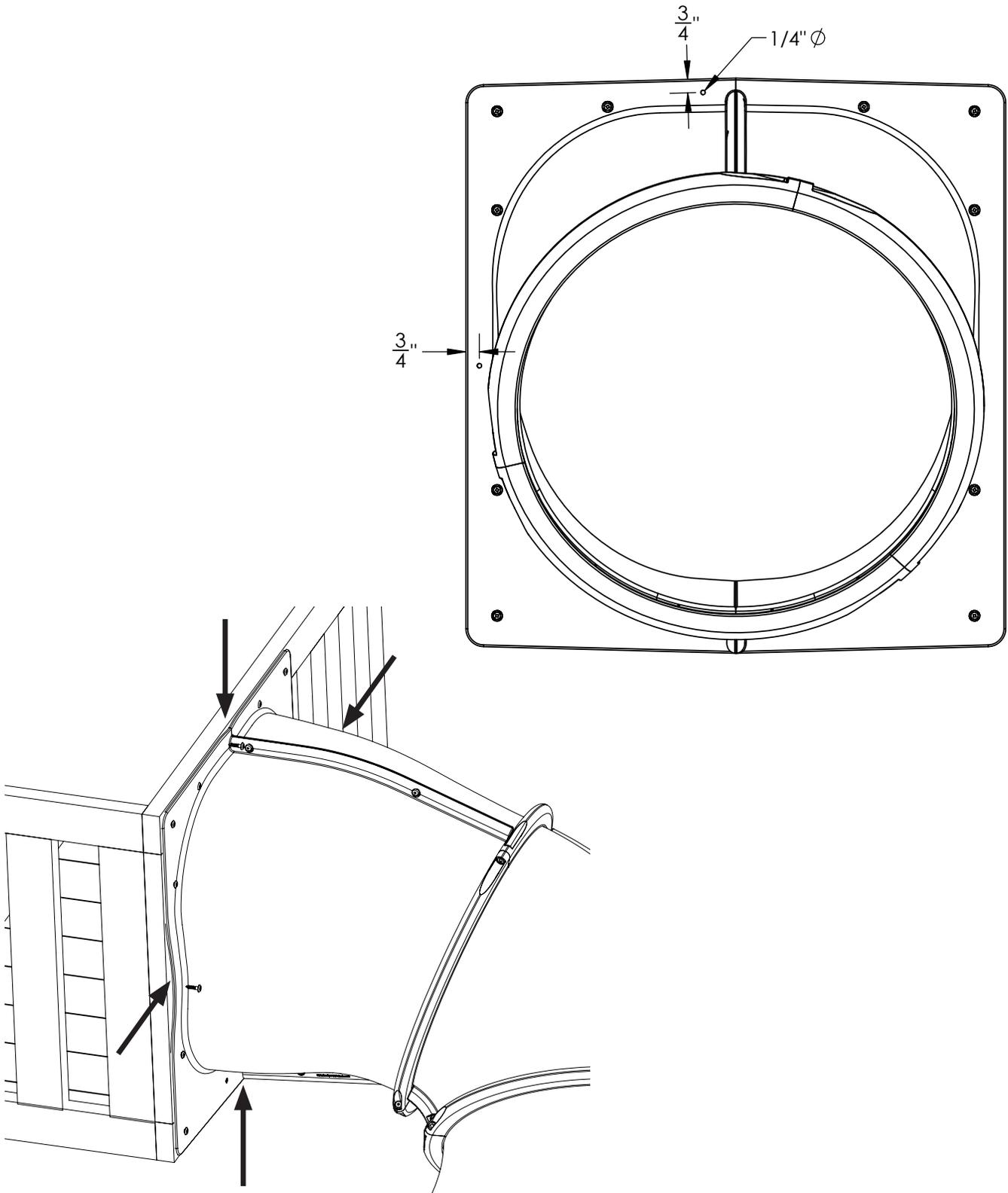
1. Position the Exit Support against the Exit Bracket as shown.
2. Center the Exit Support on the Exit Bracket holes.
3. Drill two holes 1/8" diameter by 1-1/4" deep at each mark.
4. Install a 1/4" x 1-1/4" Wafer head lag screw at each hole.

Only use this setting for a play set deck height that is 61-3/4"



STEP 22: Small Gaps

1. Gaps greater than $\frac{1}{4}$ " on the sides, top or bottom can be closed by drilling a $\frac{1}{4}$ " hole through the plastic only. Example shown at top and on side below.
2. Install a $\frac{1}{4}$ " x $1\text{-}\frac{1}{4}$ " Wafer head lag screw at the hole.





WARRANTY - 5' Quick Connect Turbo Slide

Backyard Playnation, LLC takes great pride in the quality and durability of our products. Our Manufacturer's Limited Warranty provides confidence and demonstrates our commitment to providing quality residential playground products. If you have any questions, please call our Customer Service Department at:

770-704-9300

LIMITED LIFETIME WARRANTY

Backyard Playnation, LLC warrants its 5' Quick Connect Turbo Slide to be free from defects in workmanship and materials, under normal use and conditions, for the limited term of the lifetime of the product. Cosmetic defects that do not affect the structural integrity of the product such as but not limited to small scratches, abrasions, nicks or any other physical property that does not present a safety hazard are not covered by this warranty.

Backyard Playnation, LLC will repair or at its discretion, replace any part within the stated warranty period which is defective in workmanship or materials. This decision is subject to verification of the defect upon delivery of the defective part to:

Backyard Playnation, LLC
166 Etowah Industrial Ct
Canton, GA 30114
770-704-9300

<https://www.backyardproducts.com/play/>

Any part(s) returned to Backyard Playnation, LLC must have prior approved Return Authorization Number and proof of purchase, including the date of purchase.

This warranty is valid only if the product includes proof of purchase (including the date of purchase), is used for the purpose for which it was designed and is installed at a residential, single family dwelling. This warranty is void if the product is put to commercial or institutional use. This warranty does not cover (a) products which have been damaged by acts of Nature, negligence, misuse or accident, or which have been modified or repaired by unauthorized persons; (b) the cost of labor; or the cost of shipping the product, any part, or any replacement product or part. Backyard Playnation, LLC will pay for the replacement product or part, but the **customer must pay all shipping, shipping fees and labor costs.**

Backyard Playnation, LLC DISCLAIMS ALL OTHER REPRESENTATIONS AND WARRANTIES OF ANY KIND, EXPRESS, IMPLIED, STATUTORY OR OTHERWISE, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.



Backyard Playnation, LLC WILL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. This warranty is non-transferable and does not extend to the owners of the product subsequent to the original purchaser. Some states do not allow limitations on implied warranties or exclusion of incidental or consequential damages, so these restrictions may not be applicable to you. This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.

This warranty also does not apply to:

- Structures not erected, maintained or inspected in conformance with Backyard Playnation, LLC installation plans.
- Structures that have had parts added or substituted not in conformance with Backyard Playnation, LLC plans.
- Parts that have been modified, altered or misused.
- Parts that have not been used as designed or intended.
- Damage due to acts of Nature, vandalism, abnormal use or abuse as determined by Backyard Playnation, LLC.